

WINTER





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FUNCTION FIRST





BRAND STORY

ENGEL Workwear is an icon in the functional clothing industry. We create designs that make every workday safer, simpler and more comfortable.

Our family-run business has grown through four generations. Since one of our founders, Carl. J. Engel, returned from America to Southern Denmark, inspired by blue denim and with a basket of new ideas, we have been working to create the best workwear on the market.

We provide functional, comfortable, durable, contemporary garments, where every detail has a purpose. To us, the process is simple. We start by understanding the detailed needs of the wearer. Then we develop new designs to meet those needs. No more. No less.

The passion and curiosity to create new and better workwear is deeply rooted in our brand, and led fourth-generation owners John and Lars Engel to break with convention and challenge the use of traditional materials and methods. Today, we continue to refine our craft and take pride in developing and exploring new materials, designs and processes that push the boundaries of innovation.

Through our constant focus on functionality and the needs of the wearer, ENGEL Workwear has grown into a globally recognized brand. We remain dedicated to our core mission – to make functional work clothes that are comfortable to wear and robust enough to handle the toughest treatment. Workwear that puts function first.

ENGEL / Function first

THE STORY



F. Engel is a family-owned textile group which benefits from being able to draw on its stock of proud traditions, especially when they are used to take the company forward and create new ideas on the basis of historical quality requirements. F. Engel has grown steadily since it was first established, and today enjoys a strong position with three divisions: ENGEL Workwear, Sunwill men's trousers as well as Deerhunter hunting apparel. What all three share is the emphasis that has been placed on strengthening design and development in order to continually improve fit and functionality.

OWN PRODUCTION IN LITHUANIA

The company ENGEL-Dali has two factories in Lithuania which are equipped with the latest technology, ensuring both high quality standards and flexible deliveries. Daily contact between Denmark and Lithuania optimises workflow, resulting in dynamic cooperation because the large team of skilled workers is a natural part of the "family". The close location also means increased flexibility – the transport time between Lithuania and our base in Haderslev in Jutland is only 48 hours.



THE FE BUTTON

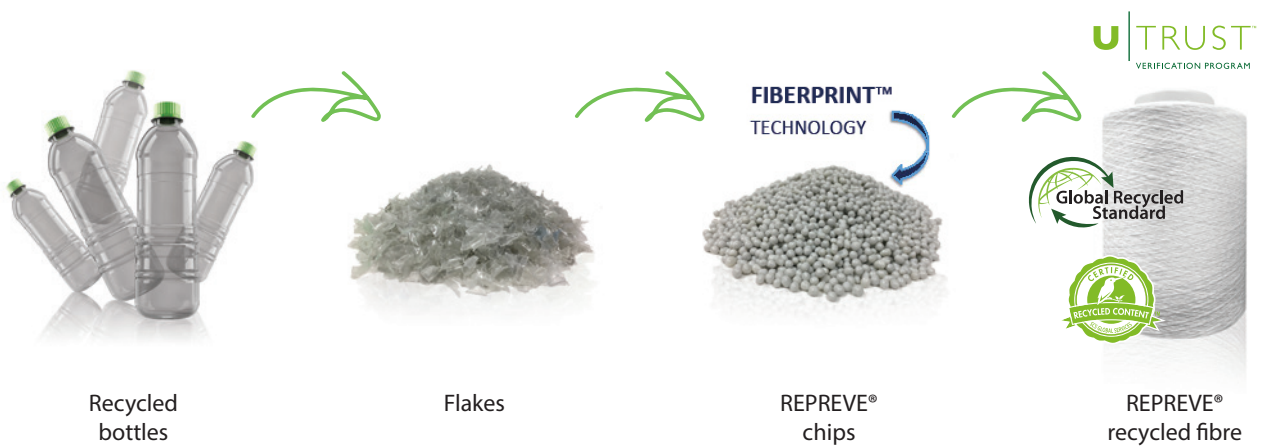
FE stands for Friedrich Engel, who started the company together with his son Carl J. Engel.

THE DIAGONAL BAND

has always been on ENGEL's Workwear and helps to ensure brand recognition 94 years on.



SUSTAINABLE WORKWEAR





WORKWEAR MADE OF PLASTIC BOTTLES

At ENGEL Workwear, we continually think about how we can make a positive contribution to the global climate challenge. We have therefore launched a product line made of 50% polyester, which consumes less of the earth's resources and uses fibres extracted from materials such as plastic bottles and post-industrial waste. The fibres are 100% traceable, guaranteeing that our products contain the right type of fibre in the right amounts.

REPREVE® is the best-known, most reliable fibre made from recycled materials, including plastic bottles. It is the only eco fibre with U-Trust verification certifying that the requirements for recycled content have been met. Throughout the supply chain, REPREVE® uses unique FiberPrint™ tracking technology to test products ensuring that they contain REPREVE® - and in the right quantities.



REPREVE® Unifi, Inc.

TRANSPARENT

U-TRUST™ VERIFICATION

The U-Trust™ verification program is a comprehensive certification with a higher level of transparency.

TRACEABLE

FIBERPRINT™ TECHNOLOGY

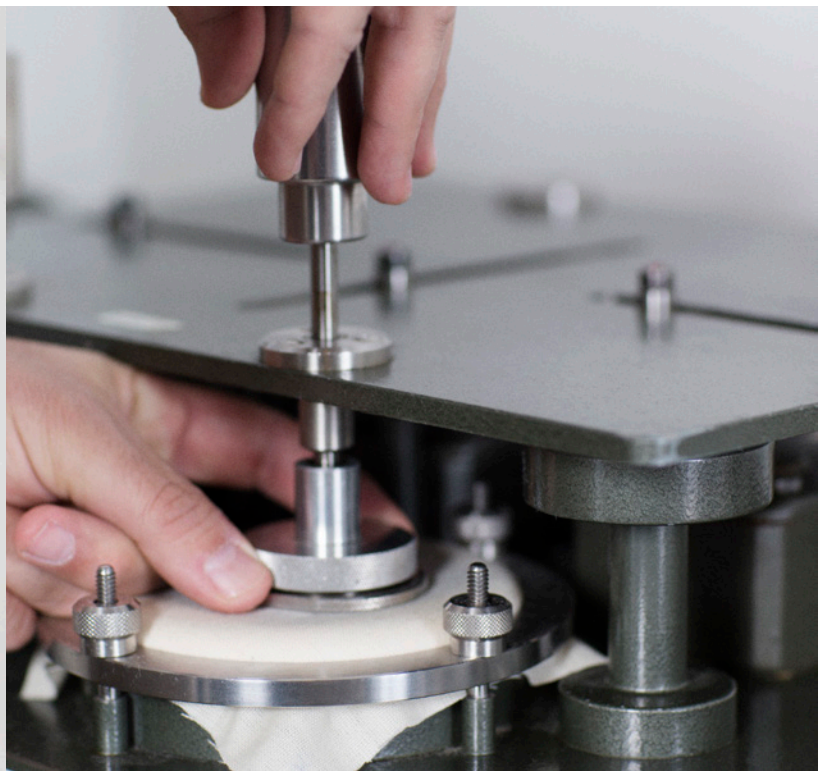
FiberPrint™ technology helps customers avoid false environmental claims. This proprietary technology, validates the authenticity of REPREVE® products, analyzes the fabric content and composition to support third-party certifications.

CERTIFIED

RECYCLED CONTENT

Products made from REPREVE® recycled materials, including plastic bottles that have been recycled by consumers and production waste, are certified by third parties.

QUALITY CONTROL



Workwear needs to withstand everything - from daily wear and tear to working in challenging weather conditions. It's not enough that the fabric is strong, it's just as important that the fabric retains its colour, and that the stitching, buttons, zippers and finish are exceptionally durable. Before we send our clothes to production, we subject them to rip, pull, wear, colour and washing tests. We have people in our factories performing quality checks during production, and we spot test every item we receive in our warehouse.

TEST TEAMS

Before a new collection or new product is sent to production, it is also tested out in the real world. The clothing is of course tested by the relevant trade group. Our teams of test people give us feedback during and after the test period. The feedback is most often both positive and negative critique and it gives the design department the opportunity to adjust the models before being sent to production.

CSR

We make long-term investments in production, material innovation and human resources to contribute positively to the global climate challenge and the UN's Sustainable Development Goals agenda



ENVIRONMENT

We want to protect nature and stop the breakdown of the Danish ecosystem.



WE MAKE DEMANDS

We strive to reduce our impact on climate change by working with specific and documented measures across the organisation and by making demands on our suppliers.



DESIGN

Great design is our passion. We design based on the principle that our clothes need to last a long time and, as far as possible, can be repaired.



MATERIALS

Through material innovation, we ensure that we pave the way for future generations of customers, partners, employees and the environment through more sustainable measures throughout the production loop.



MEMBER OF BSCI

We base our compliance programme on the BSCI Code of Conduct, which comprises eleven principles for running an ethical and socially responsible business.





DESIGNED FOR WORK. ENHANCED FOR COMFORT. STYLED FOR ALL-DAY WEAR.

When life demands flexibility, your clothes need to flex with you. Crafted from ENGEL's signature super stretch material, with a sports-inspired look and function-first design, the X-treme collection is as versatile as it is hard-working to meet workwear demands, without compromising on style. Designed for work, enhanced for comfort and styled for all-day wear, garments transition from work to leisure effortlessly.



1366-317

X-TREME JACKET WITH 4-WAY STRETCH**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 73% Polyamide / 17% Cotton / 10% Elastane, 220 g/m²**WASH**

- Modern fit
- Lightweight jacket
- The fabric is a comfortable 4-way stretch
- Cotton on the inside for increased comfort
- Zipper at the front
- Optimum durability and breathability
- The fabric easily absorbs perspiration and dries quickly
- Many functional pockets - all with zipper
- Storm cuff on the sleeves with thumb hole

**COLOR**

2366-317

X-TREME WORK TROUSERS WITH 4-WAY STRETCH**SIZE** UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36**QUALITY** 73% Polyamide / 17% Cotton / 10% Elastane, 220 g/m²**WASH**

- Modern fit
- Ergonomically shaped and reinforced knees
- The fabric will absorb light perspiration and dry up quickly
- Optimum durability and breathability
- Many functional pockets, e.g. thigh pockets with zips
- Buttons for easy attachment of hanging tool pockets (9360-307)
- D-ring on the front
- Two adjustment options for knee pads
- Knee reinforcement made from extra durable Teramid Kevlar
- Reinforcement at the bottom of trouser legs for extra durability
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm for short inseam length)

**COLOR**

2368-317

X-TREME SERVICE TROUSERS WITH 4-WAY STRETCH

SIZE UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36

QUALITY 73% Polyamide / 17% Cotton / 10% Elastane, 220 g/m²

WASH



- Modern fit
- The fabric is a comfortable 4-way stretch
- Cotton on the inside for increased comfort
- Ergonomically designed knee section
- Optimum durability and breathability
- Many functional pockets
- D-ring on the front for attaching an ID card
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)



COLOR



2369-317

X-TREME WORK TROUSERS WITH 4-WAY STRETCH

SIZE UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36

QUALITY 73% Polyamide / 17% Cotton / 10% Elastane, 220 g/m²

WASH



- Modern fit
- The fabric is a comfortable 4-way stretch
- Cotton on the inside for increased comfort
- Optimum durability and breathability
- D-ring on the front for attaching an ID card
- Many functional pockets
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Two wide Velcro straps in the waist for mounting tool holsters
- Two adjustment options for knee pads
- Knee pockets reinforced with CORDURA®
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)



COLOR



2363-314 **NEW****X-TREME TROUSERS WITH STRETCH****SIZE** UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36**QUALITY** 56% Polyester (Regenerated) / 34% Elastomultiester / 10% Cotton, 285 g/m²**WASH**

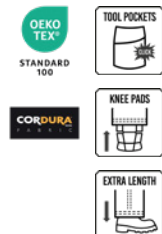
- Super stretch for high comfort and movement
- Ergonomically shaped knee part for optimal fit
- Many functional pockets
- Two adjustment options for knee pads
- Knee pocket with CORDURA® reinforcement and velcro closure
- Hammer strap
- Reflective details for increased visibility
- Buttons for easy attachment of hanging tool pockets (9360-307)
- D-ring strap for easy attachment of e.g. ID card
- Reinforced folding rule pocket for increased durability
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

**COLOR**

0360-186

X-TREME STRETCHABLE WORK TROUSERS**SIZE** UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36**QUALITY** 65% Polyester / 35% Cotton, 250 g/m²
Mechanical stretch**WASH**

- Modern fit
- Ergonomically shaped and reinforced knees
- Many functional pockets
- Strap with D-ring
- Stretchable and ventilating material behind knees and in inseam
- Two adjustment options for knee pads
- Reinforcement at bottom of trouser legs for extra durability
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Reflectors on back of legs for greater visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

**COLOR**

2365-186

X-TREME STRETCHABLE SERVICE TROUSERS

SIZE UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36

QUALITY 65% Polyester / 35% Cotton, 250 g/m²
Mechanical stretch

WASH     

- Modern fit
- Ergonomically shaped knees and inner seam panel
- Stretchable and ventilating material behind knees and in inseam
- Strap with D-ring
- Many functional pockets, e.g. thigh pocket with extra pocket with zipper
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Reflectors on front and back for greater visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)



COLOR

20

0362-740

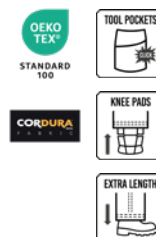
X-TREME WORK TROUSERS WITH STRETCH

SIZE UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36

QUALITY 65% Polyester / 35% Cotton, 250 g/m²

WASH     

- Modern fit
- Ergonomically shaped and reinforced knees
- Stretchable and ventilating material behind the knees and in seat
- Many functional pockets
- Strap with D-ring
- Two adjustment options for knee pads
- Reinforcement at bottom of trouser legs for extra durability
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Reflectors on back of legs for greater visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)



COLOR

2079

5320

16720

3369-317

X-TREME STRETCH BIB OVERALL**SIZE** UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36**QUALITY** 73% Polyamide / 17% Cotton / 10% Elastane, 220 g/m²**WASH**

- Modern fit
- Elasticated sides for a better fit
- Wide elastic back and adjustable straps
- Optimum durability and breathability
- The fabric easily absorbs perspiration and dries quickly
- Many functional pockets, including phone pocket on bib
- Concealed zip pocket at back of the bib
- Two adjustment options for knee pads
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Reinforcement at the bottom of trouser legs for extra durability
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

**COLOR**3363-314 **NEW****X-TREME BIB OVERALL WITH STRETCH****SIZE** UK: 28,5-53,5 / S31,5-S53,5 |
EUR: 42-74 / 22-36**QUALITY** 56% Polyester (Regenerated) / 34% Elastomultiester /
10% Cotton, 285 g/m²**WASH**

- Super stretch for high comfort and movement
- Ergonomically shaped knee part for optimal fit
- Many functional pockets
- High back and rib panels in the sides
- Two adjustment options for knee pads
- Knee pockets with CORDURA® reinforcement and velcro closure
- Hammer strap
- Reflective details for increased visibility
- Buttons for easy attachment of hanging tool pockets (9360-307)
- D-ring strap for easy attachment of e.g. ID card
- Reinforced folding rule pocket for increased durability
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

**COLOR**

3360-186

X-TREME STRETCHABLE BIB OVERALL

SIZE UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36

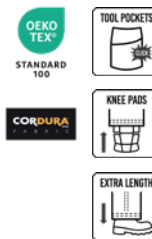
QUALITY 65% Polyester / 35% Cotton, 250 g/m²
Mechanical stretch

WASH



- Modern fit
- Ergonomically shaped and reinforced knees
- Stretchable and ventilating material behind knees and in inseam
- Elasticated sides for a better fit
- Wide elastic back and adjustable braces
- Many functional pockets, e.g. zipper pocket on bib
- Two adjustment options for knee pads
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Reflectors on front and back for greater visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

COLOR



3362-740

X-TREME BIB OVERALL WITH STRETCH

SIZE UK: 28,5-47 / S31,5-S41 | EUR: 42-66 / 22-28

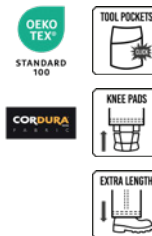
QUALITY 65% Polyester / 35% Cotton, 250 g/m²

WASH



- Modern fit
- Ergonomically shaped and reinforced knees
- Stretchable and ventilating material behind knees and in seat
- Elasticated sides for a better fit
- Wide elastic back and adjustable braces
- Many functional pockets, e.g. zipper pocket on bib
- Reinforced ruler pocket with extra sections
- Two adjustment options for knee pads
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Reflectors on front and back for greater visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

COLOR



6368-317

X-TREME WORK KNICKERS WITH 4-WAY STRETCH

SIZE UK: 28,5-53,5 | EUR: 42-74

QUALITY 73% Polyamide / 17% Cotton / 10% Elastane, 220 g/m²

WASH



- Modern fit
- Ergonomically shaped knees
- Great durability and breathability
- The fabric will absorb light perspiration and dry up quickly
- Many functional pockets
- Strap with D- ring
- Knee pocket / reinforced knee is made from extra durable Kevlar
- Buttons for easy attachment of hanging tool pockets (9360-307)



COLOR



6369-317

X-TREME WORK KNICKERS WITH 4-WAY STRETCH

SIZE UK: 28,5-53,5 | EUR: 42-74

QUALITY 73% Polyamide / 17% Cotton / 10% Elastane, 220 g/m²

WASH



- Modern fit
- Ergonomically shaped knees
- Great durability and breathability
- The fabric will absorb light perspiration and dry up quickly
- Many functional pockets
- Strap with D- ring
- Knee pocket/reinforced knee is made from durable CORDURA®
- Buttons for easy attachment of hanging tool pockets (9360-307)



COLOR



6366-317

X-TREME WORK SHORTS WITH 4-WAY STRETCH

SIZE UK: 28,5-53,5 | EUR: 42-74

QUALITY 73% Polyamide / 17% Cotton / 10% Elastane, 220 g/m²
WASH


- Modern fit
- Great durability and breathability
- The fabric will absorb light perspiration and dry up quickly
- Many functional pockets
- Strap with D- ring
- Buttons for easy attachment of hanging tool pockets (9360-307)


COLOR


6367-317

X-TREME WORK SHORTS WITH 4-WAY STRETCH

SIZE UK: 28,5-53,5 | EUR: 42-74

QUALITY 73% Polyamide / 17% Cotton / 10% Elastane, 220 g/m²
WASH


- Modern fit
- Great durability and breathability
- The fabric will absorb light perspiration and dry up quickly
- Many functional pockets
- Strap with D- ring
- Buttons for easy attachment of hanging tool pockets (9360-307)


COLOR

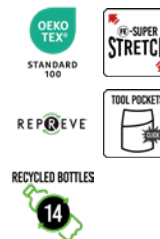

6363-314 **NEW**

X-TREME SHORTS WITH STRETCH

SIZE UK: 28,5-53,5 | EUR: 42-74

QUALITY 56% Polyester (Regenerated) / 34% Elastomultiester / 10% Cotton, 285 g/m²
WASH


- Super stretch for high comfort and movement
- Many functional pockets
- Hammer strap
- Reflective details for increased visibility
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Strap with D-ring for e.g. ID card


COLOR


6360-186

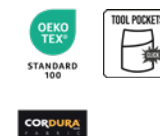
X-TREME STRETCHABLE SHORTS

SIZE UK: 28,5-47 | EUR: 42-66

QUALITY 65% Polyester / 35% Cotton, 250 g/m²
Mechanical stretch

WASH


- Modern fit
- Ventilating material for increased comfort
- Many functional pockets
- Reinforced ruler pocket
- Strap with D-ring
- Buttons for easy attachment of hanging tool pockets (9360-307)


COLOR


6362-740

X-TREME TRADESMAN'S SHORTS WITH STRETCH

SIZE UK: 28,5-47 | EUR: 42-66

QUALITY 65% Polyester / 35% Cotton, 250 g/m²

WASH



- Modern fit
- Ventilating material in seat
- Many functional pockets
- Reinforced ruler pocket
- Strap with D-ring
- Buttons for easy attachment of hanging tool pockets (9360-307)



COLOR



1374-606

X-TREME WINTER JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 94% Polyester / 6% Elastane, 200 g/m²
TPU membrane
Lining: 90% Polyester / 10% Elastane, 75 g/m²
WP ≥ 20.000 Pa / R_{et} ≤ 15 m² Pa/W

WASH



- Wind and waterproof with taped seams
- Stretchy and breathable fabric
- Soft inner collar that protects against the wind
- Side pockets with zipper
- Breast pocket with water-repellent zipper
- Concealed zipper with press studs at the front
- Detachable hood with adjustment option
- Snow cuff at the bottom
- Sleeves with ribbed storm cuffs and adjustment options
- Extended back
- Reflective piping for increased visibility.
- Zipper in lining, providing option for print transfer



COLOR



1376-609

X-TREME PILOT JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 90% Polyester (Regenerated) / 10% Elastane, 155 g/m²
TPU membrane
Lining: 90% Polyester / 10% Elastane, 75 g/m²
WP ≥ 20.000 Pa / 15 < R_{et} ≤ 25 m² Pa/W

WASH      

- Wind and water-repellent
- Stretchy fabric for increased movement
- Wide quilted panels for increased insulation
- Soft inner collar that protects against the wind
- Concealed zipper with press studs at the front
- All external pockets with zipper
- Detachable hood with adjustment option
- Elastic rib panel on back for increased wind protection
- Sleeves with ribbed storm cuffs and adjustment options
- Reflective piping for increased visibility

**COLOR**

20

1373-611

X-TREME SHELL JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 94% Polyester / 6% Elastane, 195 g/m²
TPU membrane
WP ≥ 20.000 Pa / R_{et} ≤ 15 m² Pa/W

WASH      

- Wind and waterproof with taped seams
- Stretchy and breathable fabric
- 3-layer fabric, which increases durability as a regular inner layer has been added to protect the membrane
- Can be combined with model 1371-604 and 5370-604
- Concealed zipper with press studs at the front
- Spacious front pockets with press studs
- Breast pocket with water-repellent zipper
- Detachable hood with adjustment option
- Sleeves with ribbed storm cuffs and adjustment options
- Extended back
- Reflective piping for increased visibility

**COLOR**

20

1377-603

X-TREME SOFTSHELL JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 94% Polyester (Regenerated) / 6% Elastane, 295 g/m²
TPU membrane / Fleece on the inside
WP ≥ 20.000 Pa / 25 < R_{et} ≤ 40 m² Pa/W**WASH**

- Wind and water-repellent
- Stretchy and lightweight material for maximum movement
- Water-repellent zippers
- Many functional pockets
- Concealed and adjustable hood in collar
- Sleeves with elastic storm cuff with thumb hole
- Adjustable sleeves – and bottom
- Reflective piping for increased visibility

**COLOR**

1363-299

X-TREME KNITTED JACKET**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Polyester, 400 g/m²
TPU membrane / Fleece on the inside
WP ≥ 20.000 Pa / R_{et} > 40 m² Pa/W**WASH**

- Smart and beautiful knitted jacket
- Soft fleece on the inside
- High collar and a zip at the front
- Many functional pockets
- Adjustable cuffs
- Reinforcement in easily damaged areas

**COLOR**

1361-207

**X-TREME SOFTSHELL JACKET
WITH HOOD**

SIZE UK: XS-4XL | EUR: XS-4XL

QUALITY 100% Polyester, 320 g/m²
TPU membrane / Fleece on the inside
Front: 100% polyamide, quilted with
100% polyester
WP ≥ 20.000 Pa / 25 < R_{et} ≤ 40 m² Pa/W

WASH

- Quilted front
- Front zipper with reflector
- Many functional pockets – all with zippers
- Ribbed bottom and cuffs
- Reflective piping on front, back and hood for increased visibility

**COLOR**

1371-604

X-TREME QUILTED JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester (Regenerated), 60 g/m²
Contrast fabric: 94% Polyester (Regenerated) /
6% Elastane, 295 g/m²

WASH

- Light quilted jacket combined with softshell
- Can be combined with model 1373-611
- All outside pockets close with zipper
- Sleeves with elastic storm cuff with thumb hole
- Adjustable sleeves
- Elastic trim at the bottom and collar
- Reflective piping for increased visibility

**COLOR**

5370-604

X-TREME QUILTED VEST**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** Shell fabric: 100% Polyester (Regenerated), 60 g/m²
Contrast fabric: 94% Polyester (Regenerated) / 6% Elastane, 295 g/m²**WASH**

- Light quilted vest combined with softshell
- Can be combined with model 1373-611
- All external pockets with zipper
- Elastic trim at the bottom, collar and armholes
- Reflective piping for increased visibility

**COLOR**

1362-298

X-TREME PILE JACKET**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** Shell fabric: 100% Polyester, 360 g/m²
Contrast fabric: 69% Polyester / 24% Viscose / 7% Elastan, 400 g/m²**WASH**

- Smart and nice pile jacket
- Comfortable stretch lining
- High collar and a zip at the front
- Elastic panels at the sleeves and sides
- Many functional pockets
- Elasticated bottom
- Ribbed cuffs

**COLOR**

8371-602

X-TREME MIDLAYER CARDIGAN**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 95% Polyester / 5% Elastane, 250 g/m²**WASH**

- Lightweight and stretchy fabric
- Fleece on the inside
- Panels in sleeves and sides in moisture-wicking fabric
- Many functional pockets – outer pockets closed with zipper
- Elasticated bottom and sleeves
- Reflective piping for increased visibility

**COLOR**

8378-610

X-TREME KNITTED CARDIGAN**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Polyester**WASH**

- Light and flexible cardigan
- Special knitted design for increased ventilation
- High collar and zipper at front
- Side pockets with zipper

**COLOR**

8362-320

X-TREME SWEAT CARDIGAN**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 53% Polyester / 42% Cotton / 5% Elastane, 325 g/m²**WASH**

- Smart and functional cardigan with stretch
- Zipper at the front
- Two spacious pockets with zippers
- Ribbed collar
- Ribbed bottom and cuffs
- Sweat absorbent material

**COLOR**

8370-601

X-TREME HOODIE**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 57% Cotton / 38% Polyester / 5% Elastane, 280 g/m²**WASH**

- Light and stretchy material
- Brushed inside for increased comfort
- Practical kangaroo pocket on the front with water-repellent zipper
- Panels in sleeves and sides in ergonomic cut provide maximum freedom of movement
- Extended back
- Adjustable hood with drawstring
- Pre-shrunk fabric to ensure that the product is dimensionally stable
- Reflective piping for increased visibility

**COLOR**

9056-600

X-TREME SEAMLESS T-SHIRT**SIZE** UK: S/M-2XL/3XL | EUR: S/M-2XL/3XL**QUALITY** 65% Polyamide / 35% Polyester, 150 g/m²**WASH**

- Light and flexible fabric
- Seamless design for ultimate comfort
- The fabric readily absorbs moisture and dries quickly
- Mesh panels for increased ventilation
- Printed neck label for optimal comfort

**COLOR**

9060-155

X-TREME SEAMLESS T-SHIRT**SIZE** UK: S/M-2XL/3XL | EUR: S/M-2XL/3XL**QUALITY** 65% Polyamide / 35% Polyester, 155 g/m²**WASH**

- Smart and functional T-shirt in melange colours
- Seamless design for greater comfort
- Readily absorbs sweat and dries quickly
- Stretch fabric and flatlock seams for optimal fit
- The T-shirt comes with a logo lightly woven into the fabric
- Printed neck label for optimal comfort

**COLOR**



9056-600 // 2369-317





EXTRA DURABLE FOR INDUSTRY DEMANDS

Comfortable, functional and durable, the Galaxy and Galaxy Light collections for men and women, represent the core of the ENGEL Workwear. Developed for all kinds of demanding work, this collection is crafted from extremely durable material to match those environments and to stand the test of time. Packed with smart features such as custom made tool pockets, reflector strips and concealed buttons and zippers to prevent damage when work working with delicate surfaces and materials, the wide range of jackets, sweat cardigans, T-shirts, vests and work trousers, ensure optimal comfort in all work situations, at all times of year.

1810-254

GALAXY WORK JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 65% Polyester (Regenerated) / 35% Cotton, 290 g/m²
(Col. 379) 65% Polyester / 35% Cotton, 290 g/m

WASH



- Longer back section with pleat
- Elbows reinforced with CORDURA®
- Many functional pockets, including chest pockets with flaps, one with an extra zipper pocket
- Zipper chest pocket
- Adjustable cuffs
- Strap with D-ring
- Reflective print on shoulders as well as front and back for greater visibility
- Suitable for industrial laundering



REPREVE



COLOR



2810-254

GALAXY WORK TROUSERS

SIZE UK: 28,5-50,5 / S31,5-S41 / L31,5-L41 |
EUR: 42-70 / 22-28 / 90-114

QUALITY 65% Polyester (Regenerated) / 35% Cotton, 290 g/m²
(Col. 379) 65% Polyester / 35% Cotton, 290 g/m

WASH



- Ergonomically shaped knees
- Many functional pockets, e.g. thigh pocket with zipper pocket
- Two adjustment options for knee pads
- Knee and bottom hem reinforced with CORDURA®
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Suitable for industrial laundering



REPREVE



COLOR



2811-254

GALAXY WORK TROUSERS WITH HANGING TOOL POCKETS

SIZE UK: 28,5-50,5 / S31,5-S41 / L31,5-L41 |
EUR: 42-70 / 22-28 / 90-114

QUALITY 65% Polyester (Regenerated) / 35% Cotton, 290 g/m²
(Col. 379) 65% Polyester / 35% Cotton, 290 g/m

WASH     

- Ergonomically shaped knees
- Many functional pockets, e.g. hanging tool pockets and thigh pocket with zipper pocket
- Two adjustment options for knee pads
- Knee and bottom hem reinforced with CORDURA®
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Suitable for industrial laundering



COLOR



3810-254

GALAXY BIB OVERALL

SIZE UK: 28,5-50,5 / S31,5-S41 / L31,5-L41 |
EUR: 42-70 / 22-28 / 90-114

QUALITY 65% Polyester (Regenerated) / 35% Cotton, 290 g/m²
(Col. 379) 65% Polyester / 35% Cotton, 290 g/m

WASH     

- Ergonomically shaped knees
- Elastic back
- Adjustable braces
- Many functional pockets, including a document pocket on the inside of the bib
- Two adjustment options for knee pads
- Knee and bottom hem reinforced with CORDURA®
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Suitable for industrial laundering



COLOR



4810-254

GALAXY BOILER SUIT

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 65% Polyester (Regenerated) / 35% Cotton, 290 g/m²
(Col. 379) 65% Polyester / 35% Cotton, 290 g/m

WASH



- Ergonomically shaped knees
- Elastic waist
- Many functional pockets, e.g. zipper pocket on chest
- Elbows and knees reinforced with CORDURA®
- Adjustable cuffs
- Two adjustment options for knee pads
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Reflective print on shoulders as well as front and back for greater visibility
- Suitable for industrial laundering

COLOR



6812-254

GALAXY KNICKERS

SIZE UK: 28,5-50,5 | EUR: 42-70

QUALITY 65% Polyester (Regenerated) / 35% Cotton, 290 g/m²
(Col. 379) 65% Polyester / 35% Cotton, 290 g/m

WASH



- Ergonomically shaped knees
- Many functional pockets, e.g. thigh pocket with zipper pocket
- Two adjustment options for knee pads
- Knee reinforced with CORDURA®
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Suitable for industrial laundering

COLOR



6810-254

GALAXY SHORTS

SIZE UK: 28,5-47 | EUR: 42-66

QUALITY 65% Polyester (Regenerated) / 35% Cotton, 290 g/m²
(Col. 379) 65% Polyester / 35% Cotton, 290 g/m

WASH



- Ideal fit
- Many functional pockets, e.g. thigh pocket with zipper pocket
- Ruler pocket reinforced with CORDURA®
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Suitable for industrial laundering



COLOR



5810-254

GALAXY SERVICE VEST

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 65% Polyester (Regenerated) / 35% Cotton, 290 g/m²
(Col. 379) 65% Polyester / 35% Cotton, 290 g/m

WASH



- Longer back section with pleat
- Many functional pockets, e.g. zipper pocket on chest
- Strap with D-ring
- Reflective print on shoulders as well as front and back for greater visibility
- Suitable for industrial laundering



COLOR



5850-193

GALAXY QUILTED WINTER VEST

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester, 150 g/m²
Lining: 100% Polyester

WASH



- High neck and longer back
- Front zipper
- Many functional pockets – all with zippers
- Elasticated bottom and armholes
- Reflective print on shoulders as well as front and back for greater visibility



COLOR



1410-354

GALAXY WINTER JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyamide, 180 g/m²
(Col. 379) Shell fabric: 100% Polyester, 180 g/m²
PU-coating
Padding: 100% Polyester
WP ≥ 20.000 Pa / 15 < R_{et} ≤ 25 m² Pa/W

WASH



- Waterproof and breathable
- High neck and longer back
- Elbows reinforced with CORDURA®
- Many functional pockets, including two spacious cross pockets with zipper
- Storm placket in sleeves and at bottom
- Detachable hood
- Taped seams
- Reflective print on shoulders as well as front and back for greater visibility



COLOR



8810-229

GALAXY SOFTSHELL JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester, 300 g/m²
Fleece on the inside**WASH**

- Longer back
- Reinforced elbows
- Concealed zipper and Velcro front closure
- Many functional pockets including two spacious cross pocket with zipper
- Adjustment cord at bottom hem
- Reflective print on shoulders as well as front and back for greater visibility

**COLOR**

8820-233

GALAXY SWEAT CARDIGAN WITH HOOD**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 65% Polyester / 35% Cotton, 320 g/m²
Fleece on the inside**WASH**

- Soft fleece on the inside
- Spacious cross pockets with zippers
- Ribbing at bottom and sleeves
- Cord ties in hood
- Reflective print on shoulders for greater visibility

**COLOR**

8830-233

**GALAXY SWEAT CARDIGAN
WITH COLLAR****SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 65% Polyester / 35% Cotton, 320 g/m²
Fleece on the inside**WASH**

- Soft fleece on the inside
- Spacious cross pockets with zippers
- Ribbing at bottom and sleeves
- Reflective print on shoulders for greater visibility

**COLOR**

8830-233 // 2810-254

9810-141

GALAXY T-SHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 60% Cotton / 40% Polyester, 180 g/m²
Single jersey**WASH**

- Two-colour design
- Elastane in rib to retain the shape wash after wash
- Reinforced shoulder and neck seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Reflective print on shoulders for greater visibility

**COLOR**

9811-141

GALAXY POLO SHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 60% Cotton / 40% Polyester, 180 g/m²
Single jersey**WASH**

- Two-colour design
- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Ribbed elastic to retain shape, wash after wash
- Reflective detail on shoulders for increased visibility
- Placket fastening with hidden press studs

**COLOR**

1850-570

GALAXY COTTON WORK JACKET**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Cotton, 350 g/m²**WASH**

- Longer back section with pleat
- Elbows reinforced
- Many functional pockets, e.g. chest pockets with flaps, one with an extra zipper
- Adjustable cuffs
- Strap with D-ring
- Reflectors on front and back for greater visibility
- Suitable for industrial laundering

**COLOR**

2850-570

GALAXY COTTON WORK TROUSERS**SIZE** UK: 28,5-50,5 / S31,5-S41 / L31,5-L41 |
EUR: 42-70 / 22-28 / 90-114**QUALITY** 100% Cotton, 350 g/m²**WASH**

- Ergonomically shaped knees
- Many functional pockets, e.g. thigh pocket with zipper pocket
- Two adjustment options for knee pads
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Reflectors on front and back for greater visibility
- Suitable for industrial laundering

**COLOR**

3850-570

GALAXY COTTON BIB OVERALL**SIZE** UK: 28,5-50,5 / S31,5-S41 / L31,5-L41 |

EUR: 42-70 / 22-28 / 90-114

QUALITY 100% Cotton, 350 g/m²**WASH**

- Ergonomically shaped knees
- Elastic back
- Adjustable braces
- Many functional pockets, including a zipper pocket on the inside of the bib
- Two adjustment options for knee pads
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Reflectors on front and back for greater visibility
- Suitable for industrial laundering

**COLOR**

2079

7920



1850-570 // 2850-570

1290-880

GALAXY LIGHT WORK JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 65% Polyester / 35% Cotton, 210 g/m²

WASH



- Longer back with pleat
- Front zipper
- Many functional pockets, including two chest pockets with flap and one with zipper
- Adjustable cuffs
- Strap with D-ring
- Reflectors on front and back for greater visibility
- Suitable for industrial laundering



COLOR



2290-880

GALAXY LIGHT WORK TROUSERS

SIZE UK: 28,5-50,5 / S31,5-S41 / L31,5-L41 |

EUR: 42-70 / 22-28 / 90-114

QUALITY 65% Polyester / 35% Cotton, 210 g/m²

WASH



- Ergonomically shaped knees
- Inner seam panel, providing a comfortable crotch seam
- Many functional pockets, e.g. thigh pocket with zipper pocket
- The thigh pocket has a box effect for extra spaciousness
- Hanging bottom on ruler pocket
- Strap with D-ring
- Reflectors at trouser leg ends for increased visibility
- Suitable for industrial laundering



COLOR



3290-880

GALAXY LIGHT BIB OVERALL**SIZE** UK: 28,5-50,5 / S31,5-S41 / L31,5-L41 |

EUR: 42-70 / 22-28 / 90-114

QUALITY 65% Polyester / 35% Cotton, 210 g/m²**WASH**

- Ergonomically shaped knees
- Inner seam panel, providing a comfortable crotch seam
- Elastic back
- Adjustable braces
- Many functional pockets, including a zipper pocket on the inside of the bib
- Hanging bottom on ruler pocket
- Strap with D-ring
- Reflectors at trouser leg ends for increased visibility
- Suitable for industrial laundering

**COLOR**

6290-880

GALAXY LIGHT SHORTS**SIZE** UK: 28,5-47 | EUR: 42-66**QUALITY** 65% Polyester / 35% Cotton, 210 g/m²**WASH**

- Inner seam panel, providing a comfortable crotch seam
- Many functional pockets, incl. thigh pocket with zipper pocket
- Ruler pocket with extra sections and hanging bottom
- The thigh pocket has a box effect for extra spaciousness
- Strap with D-ring
- Suitable for industrial laundering

**COLOR**

2815-254

GALAXY LADIES TROUSERS

SIZE UK: 6-20 | EUR: 34-48

QUALITY 65% Polyester (Regenerated) / 35% Cotton, 290 g/m²
(Col. 379) 65% Polyester / 35% Cotton, 290 g/m

WASH



- Specially designed for women
- Ergonomically shaped knees
- Elasticated waistband at the back ensures a good, comfortable fit and prevents the trousers from slipping down
- Many functional pockets, e.g. thigh pocket with zipper
- Two adjustment options for knee pads
- Hanging bottom on thigh pocket and ruler pocket
- Strap with D-ring
- Reflectors on backs of knees and at ankles for increased visibility
- Suitable for industrial laundering



REPERVE



COLOR



3815-254

GALAXY LADIES BIB OVERALL

SIZE UK: 6-20 | EUR: 34-48

QUALITY 65% Polyester (Regenerated) / 35% Cotton, 290 g/m²
(Col. 379) 65% Polyester / 35% Cotton, 290 g/m²

WASH



- Specially designed for women
- Ergonomically shaped knees
- Elasticated back
- Adjustable braces
- Many functional pockets, including a document pocket on the inside of the bib
- Two adjustment options for knee pads
- Hanging bottom on thigh pocket and ruler pocket
- Reflectors on backs of knees and at ankles for increased visibility
- Suitable for industrial laundering



REPERVE



COLOR



8815-229

GALAXY LADIES SOFTSHELL JACKET**SIZE** UK: XS-3XL | EUR: XS-3XL**QUALITY** 100% Polyester, 300 g/m²
Fleece on the inside**WASH**

- Specially designed for women
- Tailored fit
- Concealed zipper and Velcro front closure
- Many functional pockets, including inside pockets with Velcro closure
- Reinforced elbows
- Velcro adjustment at sleeve ends
- Adjustment cord at the bottom hem
- Reflectors on shoulders as well as front and back for greater visibility

**COLOR**

8825-233

GALAXY LADIES SWEAT CARDIGAN**SIZE** UK: XS-3XL | EUR: XS-3XL**QUALITY** 65% Polyester / 35% Cotton, 320 g/m²
Fleece on the inside**WASH**

- Specially designed for women
- Tailored fit
- Soft fleece on the inside
- Front zipper
- Spacious cross pockets with zippers
- Ribbing at bottom and sleeves
- Reflective print on shoulders for greater visibility

**COLOR**



ENGEL



CUSTOMISED FOR THE TRANSPORT INDUSTRY

Cargo by name and Cargo by nature. Every detail of the Cargo collection has been meticulously designed in close collaboration with drivers, warehouse workers, service staff and hauliers to translate industry needs into extremely functional workwear. With mechanical stretch fabrics for extra mobility, reflective strips and fluorescent materials for extra visibility and functional pockets and holders to keep tools and equipment close-to-hand whilst on the job, the entire range is characterised by a high level of comfort and practicality.

2870-217

CARGO TROUSERS

SIZE UK: 28,5-50,5 / S31,5-S41 / L31,5-L41 |
EUR: 42-70 / 22-28 / 90-114

QUALITY 65% Polyester / 35% Cotton, 250 g/m²
Mechanical stretch

WASH

- Ergonomically shaped and reinforced knees
- Inner seam panel, providing a comfortable crotch seam
- The panel is made of extra-stretchable, ventilating material
- Elasticated waist at the back ensures a good fit
- D-ring at front
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Pocket for scanner
- Reflectors on front and back for greater visibility
- Not EN ISO 20471-certified

**COLOR**

2871-217

CARGO SERVICE TROUSERS

SIZE UK: 28,5-50,5 / S31,5-S41 / L31,5-L41 |
EUR: 42-70 / 22-28 / 90-114

QUALITY 65% Polyester / 35% Cotton, 250 g/m²
Mechanical stretch

WASH

- Ergonomically shaped knees
- Elasticated waist at the back ensures a good fit
- D-ring at front
- Spacious slanted front pockets
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Separate mobile phone pocket
- Pocket for scanner
- Suitable for industrial laundering

**COLOR**

2872-217

CARGO SERVICE TROUSERS WITH REFLECTORS

SIZE UK: 28,5-50,5 / S31,5-S41 / L31,5-L41 |
EUR: 42-70 / 22-28 / 90-114

QUALITY 65% Polyester / 35% Cotton, 250 g/m²
Mechanical stretch

WASH     

- Ergonomically shaped knees
- Elasticated waist at the back ensures a good fit
- D-ring at front
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Separate mobile phone pocket
- Pocket for scanner
- Reflectors on front and back for greater visibility
- Suitable for industrial laundering

COLOR

20

165



3870-217

CARGO BIB OVERALL

SIZE UK: 28,5-50,5 / S31,5-S41 / L31,5-L41 |
EUR: 42-70 / 22-28 / 90-114

QUALITY 65% Polyester / 35% Cotton, 250 g/m²
Mechanical stretch

WASH     

- Ergonomically shaped and reinforced knees
- The panel in the inner seam is made of extra-stretchable and ventilating material
- Elasticated sides
- Wide elasticated back and adjustable braces
- Elastic in back of waist
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Pocket for scanner
- Reflectors for greater visibility
- Not EN ISO 20471-certified

COLOR

2038

2047

16538



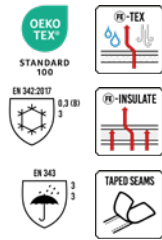
1871-354

CARGO WINTER JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyamide, 180 g/m²
 PU coating
 Lining: 100% Polyester
 WP ≥ 20.000 Pa / 15 < R_{et} ≤ 25 m² Pa/W

WASH      

- Waterproof and breathable
- Taped seams
- Longer back
- Many functional pockets, e.g. a chest pocket
- Detachable hood
- Reflectors for greater visibility
- Zipper in lining for printing
- Not EN ISO 20471-certified

**COLOR**

1870-224

CARGO QUILTED JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** Shell fabric: 100% Polyamide, 54 g/m²
Ripstop
Lining: 100% Polyester, 75 g/m²**WASH**

- Detachable hood and sleeves
- Front zipper
- Two spacious cross pockets and a chest pocket – all with zippers
- Practical inner and sleeve pocket
- Ribbed bottom and sleeves
- Reflectors for greater visibility
- Not EN ISO 20471-certified

**COLOR**

8870-256

CARGO KNIT CARDIGAN**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester, 300 g/m²**WASH**

- Comfortable knitted quality
- Soft fleece on the inside
- Zipper with reflectors on front
- Spacious cross pockets with zippers
- Chest pocket with zipper
- Cord ties in hood
- Reflective details for greater visibility
- Not EN ISO 20471-certified

**COLOR**

8871-257

CARGO SWEATSHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** Body: 80% Polyester / 20% Cotton, 280 g/m²
Contrast fabric: 50% Cotton /
50% Polyester, 200 g/m²**WASH**

- Comfortable and lightweight quality
- Contrast fabric with structure
- Ribbing at neck, bottom and sleeves
- Sleeve pocket with inserts for e.g. writing implements
- Integrated reflective thread in the flat-lock stitching
- Reflective details for greater visibility
- Not EN ISO 20471-certified

**COLOR**

9870-258

CARGO T-SHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** Body: 60% Cotton / 40% Polyester, 200 g/m²
Contrast fabric: 50% Cotton /
50% Polyester, 200 g/m²**WASH**

- Contrast fabric with structure
- Ribbing at neck
- Integrated reflector thread in the flatlock seams
- Reflective details on shoulders for greater visibility
- Not EN ISO 20471-certified

**COLOR**

CARGO



8871-257 // 2870-217

BRAT M G





MADE TO MOVE

Designed with a generous fit for maximum mobility and freedom of movement, the Combat collection is ideal for tradesmen who are on-the-move all day. Designed with function in mind, extra leg length is possible and reflective piping as well as contrast stitching, are some of the many practical and stylish elements of this range. Combat is made from highly durable material, and is available in a range of colours.



1760-630

COMBAT JACKET**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 65% Polyester / 35% Cotton, 280 g/m²**WASH**

- Concealed zipper and Velcro front closure
- Two cross pockets
- Chest pockets with flaps and concealed Velcro closure
- Two large inner pockets with Velcro closure
- Reflective piping for increased visibility

**COLOR**

2760-630

COMBAT TROUSERS**SIZE** UK: 28,5-50,5 / S31,5-S41 | EUR: 42-70 / 22-28**QUALITY** 65% Polyester / 35% Cotton, 280 g/m²**WASH**

- Ergonomically shaped and reinforced knees
- Functional pockets, e.g. slanted pockets and thigh pockets with flap
- Ruler pocket with hanging bottom for optimal freedom of movement
- Adjustable hammer strap
- Two adjustment options for knee pads
- Extra hard-wearing reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

**COLOR**

2761-630

COMBAT TROUSERS WITH HANGING TOOL POCKETS

SIZE UK: 28,5-50,5 / S31,5-S41 | EUR: 42-70 / 22-28

QUALITY 65% Polyester / 35% Cotton, 280 g/m²

WASH



- Ergonomically shaped and reinforced knees
- Functional pockets, e.g. slanted pockets, hanging tool pockets and thigh pocket with flap
- Ruler pocket with hanging bottom for optimal freedom of movement
- Adjustable hammer strap
- Two adjustment options for knee pads
- Extra hard-wearing reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)



COLOR



3760-630

COMBAT BIB OVERALL

SIZE UK: 28,5-50,5 | EUR: 42-70

QUALITY 65% Polyester / 35% Cotton, 280 g/m²

WASH



- Ergonomically shaped and reinforced knees
- Adjustable braces and waist
- Functional pockets, e.g. thigh pocket with flap
- Ruler pocket with hanging bottom for optimum freedom of movement
- Two adjustment options for knee pads
- Reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm



COLOR



3761-630

COMBAT BIB OVERALL WITH HANGING TOOL POCKETS

SIZE UK: 28,5-50,5 | EUR: 42-70

QUALITY 65% Polyester / 35% Cotton, 280 g/m²

WASH



- Ergonomically shaped and reinforced knees
- Adjustable braces and waist
- Functional pockets, e.g. hanging tool pockets and thigh pocket with flap
- Ruler pocket with hanging bottom for optimum freedom of movement
- Two adjustment options for knee pads
- Reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm



COLOR



6861-630

COMBAT 3/4 TROUSERS WITH HANGING TOOL POCKETS

SIZE UK: 28,5-50,5 | EUR: 42-70

QUALITY 65% Polyester / 35% Cotton, 280 g/m²

WASH



- Ergonomically shaped and reinforced knees
- Functional pockets, e.g. hanging tool pockets, slanted pockets and thigh pocket with flap
- Ruler pocket with hanging bottom for optimum freedom of movement
- Adjustable hammer strap
- Two adjustment options for knee pads



COLOR



6760-630

COMBAT SHORTS**SIZE** UK: 28,5-50,5 | EUR: 42-70**QUALITY** 65% Polyester / 35% Cotton, 280 g/m²**WASH**

- Functional pockets, e.g. slanted pockets and back pockets with flap
- Reinforced ruler pocket with hanging bottom for optimal freedom of movement
- Adjustable hammer strap
- Extra wide belt straps at the sides

**COLOR**

6761-630

**COMBAT SHORTS
WITH HANGING TOOL POCKETS****SIZE** UK: 28,5-50,5 | EUR: 42-70**QUALITY** 65% Polyester / 35% Cotton, 280 g/m²**WASH**

- Functional pockets, e.g. slanted pockets, hanging tool pockets and back pockets with flaps
- Reinforced ruler pocket with hanging bottom for optimal freedom of movement
- Adjustable hammer strap
- Extra wide belt straps at the sides

**COLOR**

1232-107

COMBAT PILOT JACKET**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** Shell fabric: 100% Polyester, 260 g/m²
PU coating
WP 5.000 mm/MVP 5.000 g**WASH** 

- Concealed zipper with press studs on front
- Quilted nylon lining and soft fleece inside collar
- Cord and toggles inside bottom jacket edge
- Detachable hood with zipper and cord and toggles as well as Velcro for adjustment
- Inside and outside functional pockets, e.g. mobile phone pocket with flap and Velcro
- Strap with D-ring and tool strap
- Storm cuffs in sleeves

**COLOR**

5021-107

COMBAT WINTER VEST**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** Shell fabric: 100% Polyester, 230 g/m²**WASH** 

- Concealed zipper with press studs on front
- Quilted nylon lining and soft fleece inside collar
- Cord and toggles inside bottom vest edge
- Inside and outside functional pockets, e.g. Napoleon pocket with zipper on left chest

**COLOR**

1260-229

COMBAT SOFTSHELL JACKET**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Polyester, 300 g/m²
Fleece on the inside**WASH**

- Concealed zipper with press studs on front
- Soft fleece inside collar
- Inside and outside functional pockets, e.g. with sections for tools
- Detachable hood with Velcro
- Strap with D-ring
- Storm cuffs at sleeves

**COLOR**

8017-501

COMBAT KNITWEAR WITH HIGH COLLAR**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Acrylic**WASH**

- Comfortable rib-knit sweater
- High collar with zipper
- Canvas reinforcement on shoulders and elbows
- Pocket with inserts for e.g. writing implements on the left sleeve

**COLOR**

1760-570

COMBAT COTTON JACKET**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Cotton, 350 g/m²**WASH**

- Concealed zipper and Velcro front closure
- Two cross pockets
- Chest pockets with flaps and concealed Velcro closure
- Two large inner pockets with Velcro closure
- Reflective piping for greater visibility

**COLOR**

2760-575

COMBAT COTTON TROUSERS**SIZE** UK: 28,5-50,5 / S31,5-S41 | EUR: 42-70 / 22-28**QUALITY** 100% Cotton, 350 g/m²**WASH**

- Ergonomically shaped and reinforced knees
- Functional pockets, e.g. slanted pockets and thigh pockets with flap
- Ruler pocket with hanging bottom for optimal freedom of movement
- Adjustable hammer strap
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Two adjustment options for knee pads
- Extra hard-wearing reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)

**COLOR**

3760-575

COMBAT COTTON BIB OVERALL**SIZE** UK: 28,5-50,5 | EUR: 42-70**QUALITY** 100% Cotton, 350 g/m²**WASH**

- Ergonomically shaped and reinforced knees
- Adjustable braces and waist
- Functional pockets, e.g. thigh pocket with flap
- Ruler pocket with hanging bottom for optimum freedom of movement
- Buttons for easy attachment of hanging tool pockets (9360-307)
- Two adjustment options for knee pads
- Reinforcement at trouser back leg ends
- Extra wide shortening means the trouser length can easily be extended by 6 cm

**COLOR**

4760-570

COMBAT BOILER SUIT**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Cotton, 350 g/m²**WASH**

- Concealed zipper and Velcro front closure
- Chest pockets with flaps and concealed Velcro closure
- Cross pockets - both with mesh pockets that give access to own trousers
- Reflective piping for greater visibility
- Two adjustment options for knee pads
- Extra wide shortening means the trouser length can easily be extended by 6 cm

**COLOR**

EXTEND STANDARD



Introducing Extend
the new Standard

Same quality.
Same durability.
New name.



MIX & MATCH

The Extend range of modern workwear basics is anything but boring. Designed to easily mix and match with the rest of the ENGEL Workwear collection, this classic range of jackets, fleeces, T-shirts, polo shirts, sweatshirts and base layers are available in a wide range of styles, fabrics and colours to suit the season and meet workwear demands.



1452-328

PROPLUS+ LADY SOFTSHELL JACKET

SIZE UK: XS-3XL | EUR: XS-3XL

QUALITY 100% Polyester (Regenerated), 300 g/m²
TPU membrane / Fleece on the inside
WP ≥ 20.000 Pa / 25 < R_{et} ≤ 40 m² Pa/W

WASH     

- Specially designed for women
- Wind and water-repellent
- Stretchy quality for increased comfort and movement
- Concealed front zipper fastening with YKK High Temperature nylon press studs
- External pockets with zip
- Large inner pockets with Velcro
- Pre-shaped sleeves for maximum freedom of movement
- Easy attachment of ID tag inside neck
- Sleeves with elastic storm cuff
- Reflective details for increased visibility
- Adjustable hem
- Plenty of room for company profiling
- Suitable for industrial laundering



COLOR



1454-328

PROPLUS+ SOFTSHELL JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 100% Polyester (Regenerated), 300 g/m²
TPU membrane / Fleece on the inside
WP ≥ 20.000 Pa / 25 < R_{et} ≤ 40 m² Pa/W

WASH     

- Modern fit
- Stretchy quality for increased comfort and movement
- Wind and water-repellent
- Concealed front zipper fastening with YKK High Temperature nylon press studs
- External pockets with zip
- Large inner pockets with Velcro
- Pre-shaped sleeves for maximum freedom of movement
- Easy attachment of ID tag inside neck
- Sleeves with elastic storm cuff
- Reflective details for increased visibility
- Adjustable hem
- Plenty of room for company profiling
- Suitable for industrial laundering



COLOR



255-680

EXTEND MULTI-FUNCTIONAL TROUSERS**SIZE** UK: 28,5-50,5 | EUR: 36-68**QUALITY** 65% Polyester / 35% Cotton, 275 g/m²**WASH**

- Many pockets with functional sections
- Integrated ruler pocket- walkie/talkie pocket
- Extra deep hem makes it possible to increase inseam length (max 4 cm)

**COLOR**

256-680

EXTEND MULTI-FUNCTIONAL TROUSERS WITH REFLECTOR**SIZE** UK: 28,5-50,5 | EUR: 36-68**QUALITY** 65% Polyester / 35% Cotton, 275 g/m²**WASH**

- Many pockets with functional sections
- Integrated ruler pocket- walkie/talkie pocket
- Two reflectors around each trouser leg
- Extra deep hem makes it possible to increase inseam length (max 4 cm)

**COLOR**

1494-1298

EXTEND JEANS WITH THIGH POCKET**SIZE** UK: 30/30-36/36 | EUR: 30/30-36/36**QUALITY** 99% Cotton / 1% Elastane, 12,5 oz**WASH**

- Modern fit
- The stretch content makes these jeans comfortable and ensures a perfect fit
- Pockets and a coin pocket at the front, along with pockets on the back
- Thigh pocket on the left-hand side
- The box pocket has plenty of space
- An extra pocket is attached to the pocket for e.g. mobile phone

**COLOR**

405

1494-1299

EXTEND JEANS WITH THIGH POCKET**SIZE** UK: 30/30-36/36 | EUR: 30/30-36/36**QUALITY** 92% Cotton / 6% Polyester / 2% Elastane, 11,75 oz**WASH**

- Modern fit
- The stretch content makes these jeans comfortable and ensures a perfect fit
- Pockets and a coin pocket at the front, along with pockets on the back
- Thigh pocket on the left-hand side
- The box pocket has plenty of space
- An extra pocket is attached to the pocket for e.g. mobile phone

**COLOR**

100

1112-251 **NEW**

EXTEND WINTER JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester, 185 g/m²
PU coating
Lining: 100% Polyester, 75 g/m²
WP ≥ 20.000 Pa / 15 < R_{et} ≤ 25 m² Pa/W

WASH      

- Wind and water-repellent
- Multiple functional pockets
- Elbow reinforcement
- Soft inner collar to protect against the wind
- Concealed zipper with velcro at the front
- Internal pocket with zipper
- Drawstring at the bottom for adjustment and to keep wind out
- Zipper in the lining, providing option for print transfer



COLOR

20

165

1113-229 **NEW**

EXTEND SOFTSHELL WINTER JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester, 300 g/m²
Fleece on the inside
Lining 100% Polyester, 75 g/m²

WASH      

- Wind and water-repellent
- Elbow reinforcement
- Soft inner collar to protect against the wind
- Multiple functional pockets
- Concealed zipper with velcro at the front
- Drawstring at the bottom for adjustment and to keep wind out
- Zipper in lining, providing option for print transfer



COLOR

20

165

1115-245 **NEW****EXTEND WINTER JACKET****SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyamide, 200 g/m²
 TPU membrane
 Lining: 100% Polyester, 60 g/m²
 WP ≥20.000 Pa / R_{et} ≤15 m² Pa/W

WASH      

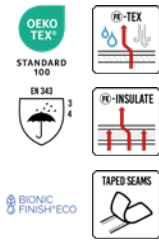
- Breathable
- Water and windproof
- Taped seams for full protection against water
- Adjustable hood for optimal fit
- Spacious chest pockets with zipper
- Pockets with extra side opening
- Elbow reinforcement
- Soft pile lining for added comfort
- Storm cuffs on sleeves to keep the wind out
- Concealed 2-way zipper with buttons at the front
- Internal pocket with zipper
- Drawstring at the bottom for adjustment and to keep wind out
- Zipper in lining, providing option for print transfer

COLOR

20

41

53



1115-245 // 9044-339

1111-251

EXTEND BLACKBERRY WINTER JACKET

SIZE UK: XS-4XL | EUR: XS-4XL

QUALITY Shell fabric: 100% Polyester, 185 g/m²
PU coating
Lining: 100% Polyester
WP ≥ 20.000 Pa / 15 < R_{et} ≤ 25 m² Pa/W

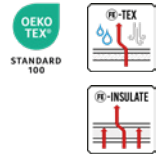
WASH      

- Wind and water-repellent
- The jacket is longer at the back to keep the lower back warm
- Comfortable microfleece on inside collar
- Reinforcement in shoulders, sleeves and bottom jacket edge
- Two cross pockets with zippers
- Inside functional pockets with space for mobile phone and a hole for cable
- Elastic and Velcro closure at wrist
- Adjustment cord at bottom hem
- Plenty of room for company profiling



COLOR

20



1109-246

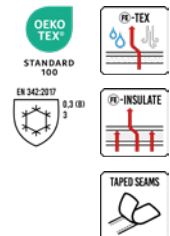
EXTEND MOUNTAIN JACKET

SIZE UK: XS-4XL | EUR: XS-4XL

QUALITY Shell fabric: 100% Polyester, 240 g/m²
PU coating
Lining: 100% Polyamide, 75 g/m²
WP ≥ 20.000 Pa / 15 < R_{et} ≤ 25 m² Pa/W

WASH      

- Waterproof and breathable
- The jacket is longer at the back to keep the lower back warm
- Adjustable cuffs with storm placket
- Quilted lining
- Microfleece on inside collar
- Many functional pockets
- Inside mobile phone pocket with a hole for cable
- Detachable hood
- Plenty of room for company profiling



COLOR

20

4204-935

EXTEND WINTER BOILER SUIT

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester, 200 g/m²
Lining: 100% Polyester, 75 g/m²

WASH



- Wind and water-repellent
- Hidden 2-way zip and Velcro fastening in front
- 2-way zip on both outer legs
- Multiple functional pockets
- Detachable and adjustable hood
- Adjustable cuffs
- D-ring
- Plenty of space for company profiling



COLOR

165

4202-930

EXTEND WINTER BOILER SUIT

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester (Regenerated), 190 g/m²
TPU membrane / Mechanical stretch
Lining: 100% Polyester, 75 g/m²
WP ≥ 20.000 Pa / R_{et} ≤ 15 m² Pa/W

WASH



- Modern cut
- Breathable, wind and waterproof with taped seams
- Hidden zip and Velcro closure at the front
- Rib detail on the lower back for optimum fit and movement
- Many functional pockets
- Detachable hood with adjustment option
- Zip on the outside of both legs
- Plenty of room for company profiling



REPREVE



COLOR

20

1265-229

EXTEND SOFTSHELL JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester, 300 g/m²
Fleece on the inside**WASH**

- Functional and soft
- Side and chest zipper pockets
- Two large inside pockets with Velcro closure
- Soft fleece inside collar
- Adjustable bottom with cord and toggles inside jacket
- Adjustable cuffs
- Wind and water-repellent
- Plenty of room for company profiling

**COLOR**1114-229 **NEW****EXTEND SOFTSHELL JACKET****SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester, 300 g/m²
Fleece on the inside**WASH**

- Wind and water-repellent
- Multiple functional pockets
- Concealed zipper with velcro at the front
- Drawstring at the bottom for adjustment and to keep wind out
- Comfortable microfleece in collar for increased comfort
- Plenty of room for company profiling

**COLOR**

8019-250

EXTEND ALL WEATHER CARDIGAN**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 65% Polyester / 35% Cotton, 350 g/m²
TPU membrane / Fleece on the inside
WP ≥ 20.000 Pa / 25 < R_{et} ≤ 40 m² Pa/W**WASH**      

- Thick cardigan that works well as a transitional jacket
- Wind and water-repellent
- Soft inner fleece for added comfort
- Zipper at the front
- Side pockets with zip
- Ribbed trim at bottom and sleeves
- Drawstring hood
- Plenty of room for company profiling

**COLOR**

20

53

165

8019-250 // 9043-338

1190-925

EXTEND FLEECE JACKET

SIZE UK: XS-5XL | EUR: XS-5XL

QUALITY 100% Polyester Anti pilling, 280 g/m²
Reinforcement: 100% Oxford polyester

WASH 

- Many practical details
- Canvas reinforcement on shoulders and sleeves for increased durability
- Cross and breast pockets with zippers
- Inside smooth lining
- Plenty of room for company profiling



COLOR



8020-212

EXTEND MIDLAYER CARDIGAN

SIZE UK: XS-4XL | EUR: XS-4XL

QUALITY 92% Polyester / 8% Elastane, 280 g/m²

WASH 

- Stretchable fabric
- Longer back
- Front zipper
- Two cross pockets with zippers
- Sleeve can be pulled down over hand using thumb hole
- Extra windproof collar
- Plenty of room for company profiling



COLOR



1152-304

EXTEND QUILTED JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 100% Polyamide, 60 g/m²

WASH



- Zipper in front
- Rib at neck and sleeves and at bottom at back
- Functional pockets



COLOR

20

611-300

EXTEND THERMAL JACKET

SIZE UK: XS-4XL | EUR: XS-4XL

QUALITY 100% Polyester, 80 g/m²

WASH



- Longer back to keep you warm
- Ribbing at collar and cuffs
- Breast pocket



COLOR

20

618-300

EXTEND THERMAL VEST**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Polyester, 80 g/m²**WASH**

- Longer back to keep you warm
- Collar with ribbing
- Breast pocket

**COLOR**

20

621-300

EXTEND THERMAL TROUSERS**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Polyester, 80 g/m²**WASH**

- Elasticized waistband
- Fly opening
- Ribbing at the ankles

**COLOR**

20

512-298

EXTEND PILE JACKET**SIZE** UK: XS-3XL | EUR: XS-3XL**QUALITY** 100% Polyester, 360 g/m²**WASH**

- Long back
- High insulation effect

**COLOR**

165

8110-333 **NEW****EXTEND KNITTED SWEATER****SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 70% Cotton / 30% Polyamide**WASH**

- Simple and soft knitwear
- Ribbed details for a modern look
- Ribbed cuffs on sleeves for increased comfort
- High collar with zipper

**COLOR**

58

78

8111-333 **NEW****EXTEND WINDBREAKER****SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 70% Cotton / 30% Polyamide**WASH**

- Simple, soft knit with windproof stretchable lining
- Ribbed details for a modern look
- Ribbed cuffs on the sleeves and hemline for increased comfort
- Side pockets with zipper
- High collar with hidden zipper on front

**COLOR**

58

78



8110-233 // 2366-317

0804-233

EXTEND HOODED SWEAT JACKET WITH COLLAR**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 65% Polyester / 35% Cotton, 320 g/m²
Fleece on the inside**WASH**

- Brushed on the inside for increased comfort
- Two side pockets
- High rib collar
- Hood with drawstring
- Plenty of room for company profiling

**COLOR**

20

8023-233

EXTEND SWEATSHIRT WITH HOOD**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 65% Polyester / 35% Cotton, 320 g/m²
Fleece on the inside**WASH**

- Soft fleece inside
- Zipper
- Side pockets with zippers
- Ribbed bottom and sleeves
- Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling

**COLOR**

20

79

165

8024-233

EXTEND SWEATSHIRT WITH HIGH COLLAR**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 65% Polyester / 35% Cotton, 320 g/m²
Fleece on the inside**WASH**

- Soft fleece inside
- Zipper
- Side pockets with zippers
- High ribbed neck
- Ribbed bottom and sleeves
- Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling

**COLOR**

20

53

8014-136

EXTEND SWEATSHIRT WITH HIGH COLLAR**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 70% Cotton / 30% Polyester, 320 g/m²**WASH**

- Superb quality
- Brushed on the inside for increased comfort
- Ribbed collar, hem and cuffs
- Flatlock stitching in matching tone
- Pockets at side seam
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Plenty of room for company profiling

**COLOR**

20

53

79

165

8038-334

EXTEND HOODIE**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 59% Cotton / 30% Polyester /
11% Viscose, 260 g/m²**WASH**

- Brushed inside for more comfort
- Hood with drawstring
- Practical kangaroo pocket at the front
- Pre-shrunk material ensures that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Plenty of room for company profiling

**COLOR**

78

8038-335

EXTEND HOODIE**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 70% Cotton / 30% Polyester, 260 g/m²**WASH**

- Brushed inside for more comfort
- Hood with drawstring
- Practical kangaroo pocket at the front
- Pre-shrunk material ensures that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Plenty of room for company profiling

**COLOR**

3

20

8036-334

EXTEND SWEATSHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 59% Cotton / 30% Polyester /
11% Viscose, 260 g/m²**WASH**

- Brushed inside for more comfort
- Pre-shrunk material ensures that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Plenty of room for company profiling

**COLOR**

78

8036-335

EXTEND SWEATSHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 70% Cotton / 30% Polyester, 260 g/m²**WASH**

- Brushed inside for more comfort
- Pre-shrunk material ensures that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Plenty of room for company profiling

**COLOR**

3

20

8022-136

EXTEND SWEATSHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 70% Cotton / 30% Polyester, 320 g/m²**WASH**

- Brushed on the inside for increased comfort
- Round neck and long sleeves
- Reinforced seams
- Ribbed collar, hem and cuffs
- Pre-shrunk to ensure that the product is dimensionally stable
- Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling

**COLOR**

9065-141

EXTEND LONG-SLEEVED T-SHIRT**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 60% Cotton / 40% Polyester, 180 g/m²
Single jersey**WASH**

- Comfortable fabric
- Soft ribbed neck
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling

**COLOR**

9257-565

EXTEND GRANDAD LONG-SLEEVED T-SHIRT



SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 100% Cotton, 220 g/m²
1x1 Rib

WASH



- Button placket
- Wide ribbing at the sleeves
- Extended back section
- Woven exterior fabric at the neck
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Plenty of room for company profiling



COLOR



9256-565

EXTEND GRANDAD T-SHIRT



SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 100% Cotton, 220 g/m²
1x1 Rib

WASH



- Button placket
- Wide ribbing at the sleeves
- Extended back section
- Woven exterior fabric at the neck
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Plenty of room for company profiling



COLOR



9042-337 **NEW****EXTEND T-SHIRT****SIZE** UK: S-4XL | EUR: S-4XL**QUALITY** 55% Cotton / 37% Polyester /
8% Elastane, 195 g/m²**WASH**

- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams for increased durability
- Stretch in fabric for optimal fit
- Print on front

**COLOR**

58

9043-338 **NEW****EXTEND T-SHIRT****SIZE** UK: S-4XL | EUR: S-4XL**QUALITY** 55% Cotton / 37% Polyester /
8% Elastane, 195 g/m²**WASH**

- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams for increased durability
- Stretch in fabric for optimal fit
- Print on front

**COLOR**

78

9044-339 **NEW****EXTEND T-SHIRT****SIZE** UK: S-4XL | EUR: S-4XL**QUALITY** 92% Cotton / 8% Elastane, 195 g/m²**WASH**

- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams for increased durability
- Stretch in fabric for optimal fit
- Print on front

**COLOR**

52

9046-339 **NEW****EXTEND T-SHIRT****SIZE** UK: S-4XL | EUR: S-4XL**QUALITY** 92% Cotton / 8% Elastane, 195 g/m²**WASH**

- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams for increased durability
- Stretch in fabric for optimal fit
- Print on front

**COLOR**

20

9041-338

EXTEND T-SHIRT WITH STRETCH**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 55% Cotton / 37% Polyester /
8% Elastane, 195 g/m²**WASH**

- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Stretch in fabric for optimal fit
- Plenty of room for company profiling

**COLOR**

78

9041-339

EXTEND T-SHIRT WITH STRETCH**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 92% Cotton / 8% Elastane, 195 g/m²**WASH**

- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Stretch in fabric for optimal fit
- Plenty of room for company profiling

**COLOR**

3

20

9054-559

EXTEND T-SHIRT

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 60% Polyester / 40% Cotton, 160 g/m²

WASH



- Ribbing at neck
- Reinforced shoulder and neck seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling



COLOR



9053-551

EXTEND COTTON T-SHIRT

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 100% Cotton, 160 g/m²

WASH



- Made of comfortable cotton
- Ribbing at neck
- Reinforced shoulders and neck seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Elastane in the rib to retain the shape wash after wash
- Plenty of room for company profiling



COLOR



9022-340

EXTEND POLO SHIRT WITH STRETCH

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 72% Cotton / 23% Viscose / 5% Elastane, 215 g/m²

WASH



- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Placket fastening with buttons
- Extended back
- Mini pique in stretch fabric for added comfort
- Plenty of room for company profiling



COLOR

78

9022-341

EXTEND POLO SHIRT WITH STRETCH

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 95% Cotton / 5% Elastane, 215 g/m²

WASH



- Pre-shrunk to ensure that the product is dimensionally stable
- Reinforced shoulder and neck seams
- Placket fastening with buttons
- Extended back
- Mini pique in stretch fabric for added comfort
- Plenty of room for company profiling



COLOR

3

20

9045-178

EXTEND POLO SHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 70% Cotton / 30% Polyester, 220 g/m²
Pique**WASH**

- Comfortable pique fabric
- Rib collar and ribbing at sleeve bottom
- Longer back
- Tone-in-tone embroidery on the shoulders
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Plenty of room for company profiling

**COLOR**

9055-178

**EXTEND POLO SHIRT
WITH CHEST POCKET****SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 70% Cotton / 30% Polyester, 220 g/m²
Pique**WASH**

- Comfortable pique fabric
- Ribbed collar and cuffs
- Longer back
- Left chest pocket
- Tone-in-tone embroidery on the shoulders
- Reinforced seams
- Pre-shrunk to ensure that the product is dimensionally stable
- Plenty of room for company profiling

**COLOR**

7050-167

EXTEND MASON SHIRT**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Cotton, 195 g/m²**WASH**

- Classic mason shirt
- Made in 100% cotton
- Internal pocket, mandarin collar and placket fastening
- Cuff fastening in the sleeves

**COLOR**

3

7181-810

EXTEND LONG-SLEEVED MEN'S SHIRT**SIZE** UK: 37/38-49/50 | EUR: 37/38-49/50**QUALITY** 65% Polyester / 35% Cotton, 200 g/m²**WASH**

- Button-down
- Two chest pockets
- The pockets have several sections, including an insert for writing utensils
- Back pleats for improved comfort
- Adjustable cuffs

**COLOR**

20

53

79

165

737

7181-830

EXTEND COTTON LONG-SLEEVED MEN'S SHIRT**SIZE** UK: 37/38-49/50 | EUR: 37/38-49/50**QUALITY** 100% Cotton, 210 g/m²**WASH**

- Button-down
- Two chest pockets
- The pockets have several sections, including an insert for writing utensils
- Back pleats for improved comfort
- Adjustable cuffs

**COLOR**

7183-810

EXTEND SHORT-SLEEVED MEN'S SHIRT**SIZE** UK: 37/38-49/50 | EUR: 37/38-49/50**QUALITY** 65% Polyester / 35% Cotton, 200 g/m²**WASH**

- Button-down
- Two chest pockets
- The pockets have several sections, including an insert for writing utensils
- Back pleats for improved comfort

**COLOR**





A PERFECT MATCH FOR THE INDUSTRY

The Venture collection has been specially designed for use in industry. The fabric is a 250-g/m² polyester/cotton blend and is used in industry for its durable properties and because this blend is also ideal when working in both warm and cool temperatures, and when working with machines that divert heat.



1520-154 **NEW**

VENTURE WORK JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 65% Polyester / 35% Cotton, 250 g/m²

WASH



- Modern fit
- Extended back
- Zipper at the front
- Two side pockets with hidden zipper
- Chest pocket with zipper
- Large inner pocket with Velcro
- Adjustable cuffs
- Strap with D-ring
- Reflective details at front and back for increased visibility
- Plenty of room for company profiling



COLOR



2520-154 **NEW**

VENTURE WORK TROUSERS

SIZE UK: 28,5-53,5 / S31,5-S53,5 |
EUR: 42-74 / 22-36

QUALITY 65% Polyester / 35% Cotton, 250 g/m²

WASH



- Modern fit
- Elastic in the waist for excellent fit
- Ergonomically shaped knee section
- Multiple functional pockets
- Two adjustment options for knee pads
- Reinforced knee pockets
- Strap with D-ring
- Reinforced sliding rule pocket
- Reflective details at front and back for increased visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)



COLOR



2521-154 **NEW**

VENTURE SERVICE TROUSERS

SIZE UK: 28,5-53,5 / S31,5-S53,5 |

EUR: 42-74 / 22-36

QUALITY 65% Polyester / 35% Cotton, 250 g/m²

WASH



- Modern fit
- Elastic in the waist for excellent fit
- Ergonomically shaped knee section
- Multiple functional pockets
- Strap with D-ring
- Reflective details at front and back for increased visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)



COLOR



3520-154 **NEW**

VENTURE BIB OVERALL

SIZE UK: 28,5-53,5 / S31,5-S53,5 |

EUR: 42-74 / 22-36

QUALITY 65% Polyester / 35% Cotton, 250 g/m²

WASH



- Ergonomically designed knee section
- Multiple functional pockets
- Wide elastic back and adjustable straps
- Elasticated sides for a better fit
- Two adjustment options for knee pads
- Reinforced knee pockets
- Strap with D-ring
- Reinforced sliding rule pocket
- Reflective details at front and back for increased visibility
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm with short inseam length)



COLOR



6520-154

VENTURE SHORTS**SIZE** UK: 28,5-53,5 | EUR: 42-74**QUALITY** 65% Polyester / 35% Cotton, 250 g/m²**WASH**

- Modern fit
- Multiple functional pockets
- Strap with D-ring
- Elastic in the waist for excellent fit
- Reinforced sliding rule pocket
- Reflective details at front and back for increased visibility

**COLOR**



6520-154

WATERPROOFING





//// //// //// //// //// //// //// //// //// //// A WORKWEAR CLASSIC

Enterprise is an ENGEL Workwear classic. A perfect combination of functionality and fit, it has become a long-standing favourite amongst tradesmen and women. Crafted from high-quality material for comfort and featuring ENGEL's distinct design language across the range, this classic workwear collection is available in multiple colour combinations.

1600-780

ENTERPRISE JACKET

SIZE UK: XS-4XL | EUR: XS-4XL

QUALITY 65% Polyester / 35% Cotton, 300 g/m²

WASH



- Brushed reverse
- Front zipper
- Several functional pockets, e.g. cross pockets
- Adjustable waist
- Reinforcement on sleeves and yoke
- Suitable for industrial laundering



COLOR



2600-785

ENTERPRISE TROUSERS

SIZE UK: 28,5-53,5 / S33-S41 / L31,5-L41 |
EUR: 36-68 / 23-28 / 90-114

QUALITY 65% Polyester / 35% Cotton, 300 g/m²

WASH



- Brushed reverse
- Many functional pockets, e.g. spacious thigh pocket
- Reinforced ruler pocket with extra room
- Knee reinforcement/knee pocket for knee pad with Velcro closure and adjustable
- Suitable for industrial laundering



COLOR



3600-785

ENTERPRISE BIB OVERALL

SIZE UK: 28,5-53,5 / L31,5-L41 | EUR: 36-68 / 90-114

QUALITY 65% Polyester / 35% Cotton, 300 g/m²

WASH



- Brushed reverse
- High back with wide elastic
- Adjustable waist
- Many functional pockets, e.g. ruler pocket
- Hammer strap
- Knee reinforcement/knee pocket for knee pad with Velcro closure and adjustable
- Suitable for industrial laundering



COLOR



4600-785

ENTERPRISE BOILER SUIT

SIZE UK: XS-4XL | EUR: XS-4XL

QUALITY 65% Polyester / 35% Cotton, 300 g/m²

WASH



- Brushed reverse
- Front zipper
- Many functional pockets, e.g. mobile phone pocket
- Elastic waist for good fit
- Hammer strap
- Knee reinforcement/knee pocket for knee pad with Velcro closure and adjustable
- Suitable for industrial laundering



COLOR



6600-780

ENTERPRISE SHORTS

SIZE UK: 28,5-50,5 | EUR: 36-64

QUALITY 65% Polyester / 35% Cotton, 300 g/m²

WASH



- Brushed reverse
- Functional pockets
- Reinforced ruler pocket with pleat for extra room
- Suitable for industrial laundering



COLOR



1970-9120

ENTERPRISE PILOT JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester, 235 g/m²
PU coating
Lining: 100% Polyamide + 100% Polyester Pile

WASH



- Strong lining keeps you warm
- Many functional pockets
- Adjustable collar
- Concealed front zipper
- Elasticized waistband
- Wind and water-repellent



COLOR



1170-9120

ENTERPRISE PILOT JACKET

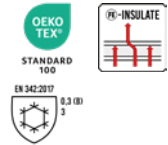
SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester, 235 g/m²
PU coating
Lining: 100% Polyamide + 100% Polyester Pile

WASH



- Strong lining keeps you warm
- Oxford reinforcement on shoulders and sleeves
- Many functional pockets
- Adjustable collar
- Concealed front zipper
- Elasticized waist
- Wind and water-repellent



COLOR



1175-912 / 1175-9120

ENTERPRISE PILOT JACKET WITH DETACHABLE SLEEVES

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester, 235 g/m²
PU coating
Lining: 100% Polyamide + 100% Polyester Pile

WASH



- Strong lining keeps you warm
- Oxford reinforcement on shoulders and sleeves
- Many functional pockets
- Adjustable collar
- Detachable hood
- Concealed front zipper
- Elasticized waist
- Wind and water-repellent
- Removable inner lining (vest)



COLOR



1211-9120

ENTERPRISE PILOT JACKET WITH REFLECTORS

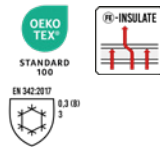
SIZE UK: S-6XL | EUR: S-6XL

QUALITY Shell fabric: 100% Polyester, 235 g/m²
PU coating
Lining: 100% Polyamide + 100% Polyester Pile

WASH



- Strong lining keeps you warm
- Oxford reinforcement on shoulders and sleeves
- Many functional pockets
- Adjustable collar
- Concealed front zipper
- Elasticized waist
- Wind and water-repellent
- Reflective strips




COLOR





1970-912 // 2600-785



SAFETY



YOUR SAFETY IS OUR CONCERN

Your safety is our concern and to cater for specific industry needs, the certified (EN ISO 20471) Safety collection is split into three categories: Safety, Safety Light and Safety Ladies. Common to each is ENGEL Workwear's uncompromising quality and signature functionality, combined with a modern fit and sports-inspired look. Easily paired with the rest of the workwear collection, it meets required industry standards and specifications for high-visibility apparel. Featuring functional details, such as the practical click-on/click-off hanging tool pockets,

the range is designed to make the working day as safe, efficient and comfortable as possible.

Stretch is the key feature of the range, as many of the trousers and a great deal of the tops are made from a stretch fabric. The products are made from 2-way FE Super Stretch. The elastic fibres woven into the fabric make the clothes extremely comfortable to wear. Each product is therefore flexible, dimensionally stable and follows the movements of the body for maximum comfort.

We are continuously working on how we can contribute positively to the global climate challenge. We have therefore launched a collection in which a large part of the products are made from



50% polyester, which consumes less of the planet's resources. We use fibres derived from materials such as plastic bottles and post-industrial waste. The fibres are 100% traceable, which guarantees that our products contain the right type of fibre and in the right quantities.

REPREVE® is the best known and most reliable fibre made from recycled materials, including plastic bottles. REPREVE® is the only ecofibre with U-Trust verification, which certifies compliance with recycled content requirements. Throughout the supply chain, REPREVE® can use the unique FiberPrint™ tracking technology to test products and ensure they contain REPREVE® – and in the right quantities.

WORKWEAR FOR WOMEN

We know how important it is for the clothes to sit right and to feel comfortable on, while also having a more feminine look. Our Safety Ladies collection is designed for women, where fit and functionality are paramount. A large number of the products are also produced in our sustainable safety light fabric, which is made from 50% regenerated polyester.

1544-314

SAFETY WORK JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 56% Polyester (Regenerated) / 34% Elastomultiester / 10% Cotton, 285 g/m²**WASH**

- Modern fit
- Super stretch
- Excellent comfort and movement
- Zipper at the front
- External pockets with zip
- Storm cuff on the sleeves with thumb hole
- D-ring in right pocket
- Class 2 clothing

**COLOR**

2544-314

SAFETY TROUSERS**SIZE** UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36**QUALITY** 56% Polyester (Regenerated) / 34% Elastomultiester / 10% Cotton, 285 g/m²**WASH**

- Modern fit
- Super stretch
- Excellent comfort and movement
- Many functional pockets, e.g. thigh pockets with zip
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and Velcro closure
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm for short inseam length)
- Class 2 clothing

**COLOR**

2546-314

SAFETY TROUSERS**SIZE** UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36**QUALITY** 56% Polyester (Regenerated) / 34% Elastomultiester / 10% Cotton, 285 g/m²**WASH**

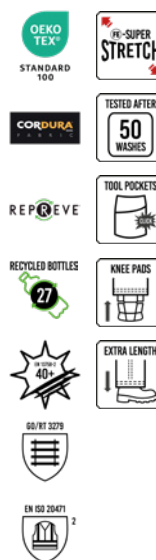
- Modern fit
- Super stretch
- Excellent comfort and movement
- Many functional pockets, e.g. thigh pockets with zip
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and Velcro closure
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm for short inseam length)
- Class 1 clothing

**COLOR**

3544-314

SAFETY BIB OVERALL**SIZE** UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36**QUALITY** 56% Polyester (Regenerated) / 34% Elastomultiester / 10% Cotton, 285 g/m²**WASH**

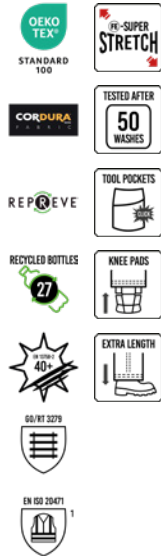
- Modern fit
- Super stretch
- Excellent comfort and movement
- Many functional pockets, e.g. thigh pockets with zip
- High back and rib panels in the sides
- D-ring in bib pocket
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and Velcro closure
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm for short inseam length)
- Class 2 clothing

**COLOR**

3546-314

SAFETY BIB OVERALL**SIZE** UK: 28,5-53,5 / S31,5-S53,5 | EUR: 42-74 / 22-36**QUALITY** 56% Polyester (Regenerated) / 34% Elastomultiester / 10% Cotton, 285 g/m²**WASH**

- Modern fit
- Super stretch
- Excellent comfort and movement
- Many functional pockets, e.g. thigh pockets with zip
- High back and rib panels in the side
- D-ring in bib pocket
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and velcro closure
- Extra wide shortening means the trouser length can easily be extended by 6 cm (4 cm for short inseam length)
- Class 1 clothing

**COLOR**

6546-314

SAFETY SHORTS**SIZE** UK: 28,5-53,5 | EUR: 42-74**QUALITY** 56% Polyester (Regenerated) / 34% Elastomultiester / 10% Cotton, 285 g/m²**WASH**

- Modern fit
- Super stretch
- Excellent comfort and movement
- Many functional pockets, e.g. thigh pockets with zip
- Buttons for quick and easy fitting of hanging tool pockets
- Class 1 clothing

**COLOR**

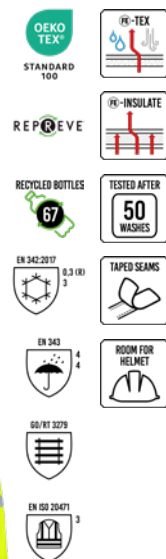
4946-930

SAFETY WINTER BOILER SUIT**SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester (Regenerated), 190 g/m²
 Ripstop with mechanical stretch / TPU membrane
 Lining: 100% Polyester, 75 g/m²
 WP ≥ 20.000 Pa / R_{et} ≤ 15 m² Pa/W

WASH

- Mechanical stretch
- Breathable, wind and waterproof with taped seams
- Hidden 2-way zip and velcro fastening in front
- Hidden rib panel on the back, ensuring excellent fit and increased freedom of movement
- Many functional pockets
- Detachable hood with adjustment option
- 2-way zip on both outer legs
- Zip in lining, providing option for print
- Class 3 clothing

COLOR

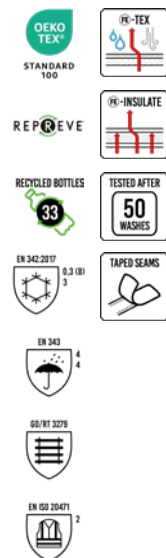
2946-930

SAFETY WINTER PANTS**SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester (Regenerated), 190 g/m²
 Ripstop with mechanical stretch / TPU membrane
 Lining: 100% Polyester, 75 g/m²
 WP ≥ 20.000 Pa / R_{et} ≤ 15 m² Pa/W

WASH

- Breathable, water and windproof winter trousers with taped seams
- Two front pockets with Velcro closure
- D-ring on the front
- Extra high lumbar section and adjustable elastic in the waist
- Hidden two-way zipper that gives access to the inner lining
- Storm flap in the legs
- Knee reinforcement
- Class 2 clothing

COLOR

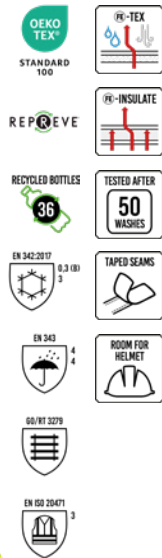
1946-930

SAFETY WINTER JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester (Regenerated), 190 g/m²
 Ripstop with mechanical stretch / TPU membrane
 Lining: 100% Polyester, 75 g/m²
 WP ≥ 20.000 Pa / R_{et} ≤ 15 m² Pa/W

WASH      

- Mechanical stretch
- Breathable, wind and waterproof with taped seams
- Hidden 2-way zip and velcro fastening in front
- External pockets with zip
- Detachable hood with option to adjust
- Storm cuff in sleeves and bottom
- Zip in lining, providing option for print
- D-ring in right pocket
- Class 3 clothing

**COLOR**

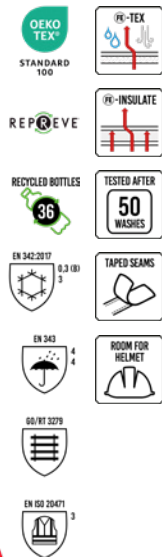
1246-930

SAFETY PILOT JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester (Regenerated), 190 g/m²
 Ripstop with mechanical stretch / TPU membrane
 Lining: 100% Polyester, 75 g/m²
 WP ≥ 20.000 Pa / R_{et} ≤ 15 m² Pa/W

WASH      

- Mechanical stretch
- Breathable, wind and waterproof with taped seams
- Hidden 2-way zip and velcro fastening in front
- External pockets with zip
- Detachable hood with adjustment option
- Zip in lining, providing option for print
- D-ring in right pocket
- Class 3 clothing

**COLOR**

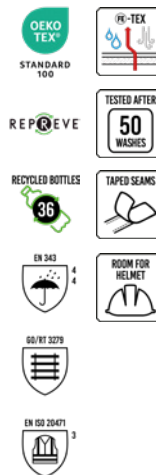
1146-930

SAFETY SHELL JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester (Regenerated), 190 g/m²
 Ripstop with mechanical stretch / TPU membrane
 Lining: 100% Polyester Mesh
 WP ≥ 20.000 Pa / R_{et} ≤ 15 m² Pa/W

WASH

- Mechanical stretch
- Breathable, wind and waterproof with taped seams
- Hidden 2-way zip and velcro fastening in front
- Can be combined with the following inner jackets
 1192-236, 1159-158 and 5159-158
- External pockets with zip
- Detachable hood with adjustment option
- Zip in lining, providing option for print
- Mesh lining for better comfort
- Class 3 clothing

**COLOR**

REPREVE® Unifi, Inc.



1146-930 // 1192-236

1145-930

SAFETY PARKA SHELL JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester (Regenerated), 190 g/m²
 Ripstop with mechanical stretch / TPU membrane
 Lining: 100% Polyester Mesh
 WP ≥ 20.000 Pa / R_{et} ≤ 15 m² Pa/W

WASH      

- Mechanical stretch
- Breathable, water and windproof with taped seams
- Hidden 2-way zipper and velcro fastening in front
- Can be combined with the following inner jackets 1192-236, 1159-158 and 5159-158
- External pockets with zip
- Detachable hood with adjustment option
- D-ring in right pocket
- Zip in lining, providing option for print transfer
- Mesh lining for better comfort
- Class 3 clothing

**COLOR**

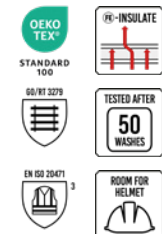
1247-935

SAFETY PILOT JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 100% Polyester, 200 g/m²
 Lining: 100% Polyester, 75 g/m²

WASH      

- Mechanical stretch
- Wind and water repellent
- Hidden 2-way zipper and velcro fastening
- External pockets with zip
- Detachable hood with adjustment option
- D-ring in right pocket
- Zipper in lining, providing option for print transfer
- Class 3 clothing

**COLOR**

1159-158

SAFETY QUILTED INNER JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** Shell fabric: 100% Polyester, 160 g/m²
Ripstop with mechanical stretch
Lining: 100% Polyester, 75 g/m²**WASH**

- Modern fit
- Can be combined with model 1146-930 and 1145-930 as inner jacket
- Reflector zip in the front
- External pockets with zip
- Elastic hem at the bottom
- Sleeves with elastic storm cuff with thumb hole
- D-ring in right pocket
- Class 2 clothing

**COLOR**

5159-158

SAFETY QUILTED INNER VEST**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** Shell fabric: 100% Polyester, 160 g/m²
Ripstop with mechanical stretch
Lining: 100% Polyester, 75 g/m²**WASH**

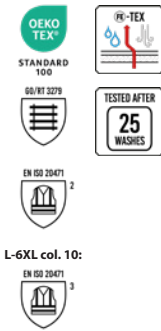
- Modern fit
- Can be combined with model 1146-930 and 1145-930 as inner vest
- Reflector zip in the front
- External pockets with zip
- Elastic hem at the bottom and armholes
- D-ring in right pocket
- Class 1 clothing

**COLOR**

1158-237

SAFETY SOFTSHELL JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester, 320 g/m²
TPU membrane / Fleece on the inside
WP ≥ 20.000 Pa / R_{et} > 40 m² Pa/W**WASH** 

- Modern fit
- Wind and water-repellent
- Excellent comfort and movement
- Stretchable quality
- Reflector zip in the front
- External pockets with zip - all with zip
- D-ring in right pocket
- Elastic hem at the bottom
- Sleeves with elastic storm cuff with thumb hole
- Class 2 clothing
- Class 3 clothing (L - 6XL col. 10)



L-6XL col. 10:

**COLOR**

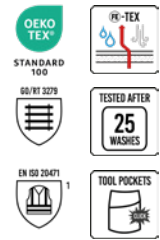
REPREVE® Unifi, Inc.

1158-237 // 9548-182 // 3544-314

5156-237

SAFETY SOFTSHELL VEST**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester, 320 g/m²
TPU membrane / Fleece on the inside
WP ≥ 20.000 Pa / R_{et} > 40 m² Pa/W**WASH**      

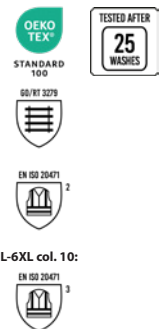
- Modern fit
- Fleece on the inside and in the collar
- Stretchable quality
- Reflector zip in the front
- External pockets with zip
- D-ring in right pocket
- Inside pockets with Velcro
- Elastic hem at the bottom and armholes
- Buttons for attaching hanging tool pockets
- Tool strap on both sides
- Class 1 clothing

**COLOR**

1192-236

SAFETY FLEECE JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester, 270 g/m²
Anti pilling**WASH**      

- Modern fit
- Can be combined with model 1146-930 and 1145-930
- Reflector zip in the front
- External pockets with zip
- Inside pockets with Velcro
- Elastic hem at the bottom
- Sleeves with elastic storm cuff with thumb hole
- With stretch lining for increased movement
- D-ring in right pocket
- Class 2 clothing
- Class 3 clothing (L-6XL Col. 10)



L-6XL col. 10:

**COLOR**

8025-241

SAFETY SWEAT CARDIGAN**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester (Regenerated), 250 g/m²**WASH**

- Modern fit
- Brushed on the inside for increased comfort
- Reflector zip in the front
- External pockets with zip
- Waffle structure on the front and hoodie
- Ribbing in the cuffs and bottom
- Stretchable reflectors for increased movement
- Reinforced seams
- Class 2 clothing



REPREVE

RECYCLED BOTTLES

**COLOR**

8021-241

SAFETY SWEATSHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester (Regenerated), 250 g/m²**WASH**

- Modern fit
- Brushed on the inside for increased comfort
- Ribbing in the neck, cuffs and bottom
- Stretchable reflectors for increased movement
- Reinforced seams
- Class 3 clothing



REPREVE

RECYCLED BOTTLES

**COLOR**

9545-182

SAFETY LONG-SLEEVED T-SHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 55% Cotton / 45% Polyester (Regenerated), 190 g/m²
Pique**WASH**

- Modern fit
- Made from a comfortable pique fabric
- Cotton on the inside for increased comfort
- Stretchable reflectors for increased movement
- Reinforced seams
- Class 2 clothing



REPREVE

RECYCLED BOTTLES

**COLOR**

9548-182

**SAFETY GRANDAD
LONG-SLEEVED T-SHIRT****SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 55% Cotton / 45% Polyester (Regenerated), 190 g/m²
Pique**WASH**

- Modern fit
- Made from a comfortable pique fabric
- Cotton on the inside for increased comfort
- Stretchable reflectors for increased movement
- Reinforced seams
- Button placket
- Class 3 clothing



REPREVE

RECYCLED BOTTLES

**COLOR**

9544-182

SAFETY T-SHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 55% Cotton / 45% Polyester (Regenerated), 190 g/m²
Pique**WASH**

- Modern fit
- Made from a comfortable pique fabric
- Cotton on the inside for increased comfort
- Stretchable reflectors for increased movement
- Reinforced seams
- Class 2 clothing



REPREVE

RECYCLED BOTTLES

**COLOR**

REPREVE® Unifi, Inc.

9544-182 // 6546-314 // 9360-316

9546-182

SAFETY POLO SHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 55% Cotton / 45% Polyester (Regenerated), 190 g/m²
Pique**WASH**

- Modern fit
- Comfortable pique fabric
- Cotton on the inside for greater comfort
- Placket fastening and ribbed collar
- Reinforced seams
- Class 2 clothing



REPREVE

RECYCLED BOTTLES

**COLOR**

7011-194

SAFETY SHIRT**SIZE** UK: 37/38-49/50 | EUR: 37/38-49/50**QUALITY** 50% Cotton / 50% Polyester, 195 g/m²**WASH**

- Two chest pockets
- The pockets have several sections, including an insert for writing utensils
- Adjustable cuffs
- Class 3 clothing

**COLOR**

8041-253

SAFETY SWEATSHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 65% Polyester / 35% Cotton, 290 g/m²**WASH**

- Brushed on the inside for increased comfort
- Sewn-on reflectors
- Ribbing in the neck, cuffs and bottom
- Class 3 clothing

**COLOR**

9541-151

SAFETY T-SHIRT WITH CHEST POCKET**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester, 140 g/m²**WASH**

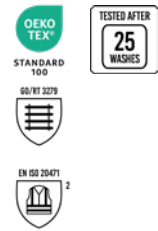
- Made of lightweight material
- Sewn-on reflectors
- Pocket on left chest
- Rib in neck
- Class 2 clothing

**COLOR**

5029-240

SAFETY VEST**SIZE** UK: XS/S-3XL/4XL | EUR: XS/S-3XL/4XL**QUALITY** 100% Polyester, 130 g/m²**WASH**

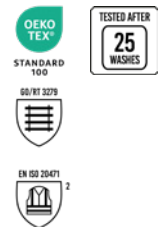
- Lightweight and comfortable
- Velcro fastening
- Reflectors around the waist and over the shoulders
- Class 2 clothing

**COLOR**

5030-240

SAFETY VEST WITH ZIPPER**SIZE** UK: XS/S-3XL/4XL | EUR: XS/S-3XL/4XL**QUALITY** 100% Polyester, 130 g/m²**WASH**

- Zipper at the front
- ID card holder
- Walkie talkie / gas alarm strap
- Two large external pockets with Velcro clousure
- Reflectors around the waist and over the shoulders
- Class 2 clothing

**COLOR**

5031-240

SAFETY VEST WITH SLEEVES**SIZE** UK: XS/S-3XL/4XL | EUR: XS/S-3XL/4XL**QUALITY** 100% Polyester, 130 g/m²**WASH**

- Short sleeves
- Velcro fastening
- Reflectors around the waist, sleeves and over the shoulders
- Two large external pockets with Velcro fastening
- Class 3 clothing

OEKO
TEX®
STANDARD
100TESTED AFTER
25
WASHESEN ISO 20471
3EN ISO 20471
3**COLOR**

10

38

1916-218

SAFETY RAINWEAR**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Polyester, 140 g/m²
PU coating
WP ≥ 13.000 Pa / R_{et} > 40 m² Pa/W**WASH**

- Taped seams
- Reflectors around sleeves, waist and legs for greater visibility
- The jacket has a front zipper, two front pockets, adjustable hood which can be rolled up, adjustable hem and cuffs
- The trousers have an elasticated waist, ingresses for pockets, adjustable ankle cuffs
- Class 3 clothing (Jacket)
- Class 2 clothing (Trousers)

OEKO
TEX®
STANDARD
100

PE-TEX

EN 343
3TESTED AFTER
5
WASHESJacket
EN ISO 20471
3

TAPED SEAMS

Trousers
EN ISO 20471
2**COLOR**

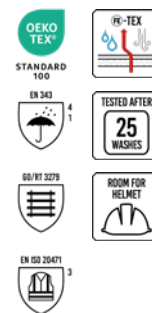
10

38

1921-102

SAFETY RAINWEAR**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester, 240 g/m²
PU coating
WP ≥ 20.000 Pa / R_{et} > 40 m² Pa/W**WASH** 

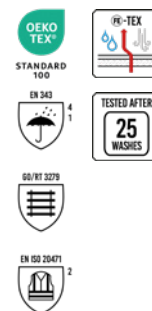
- Welded seams
- Ventilation in the back
- Detachable hood with ties
- Option to adjust sleeves
- Functional pockets
- Class 3 clothing

**COLOR**

2921-102

SAFETY RAIN TROUSERS**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 100% Polyester, 240 g/m²
PU coating
WP ≥ 20.000 Pa / R_{et} > 40 m² Pa/W**WASH** 

- Welded seams
- Adjustable elasticated waist
- Practical ruler pocket
- Adjustable leg width
- Class 2 clothing

**COLOR**

1545-319

SAFETY LIGHT WORK JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 50% Polyester (Regenerated) / 40% Cotton /
10% Polyester, 245 g/m²**WASH**

- Modern fit
- High collar and extended back
- Light and durable fabric
- Many functional pockets - all with zip
- D-ring in right pocket
- Class 2 clothing

**COLOR**

2545-319

SAFETY LIGHT TROUSERS**SIZE** UK: 28,5-53,5 / S31,5-S53,5 / L31,5-L41 |
EUR: 42-74 / 22-36 / 90-114**QUALITY** 50% Polyester (Regenerated) / 40% Cotton /
10% Polyester, 245 g/m²**WASH**

- Modern fit
- Many functional pockets - e.g. pocket for ruler and scanner
- Light and durable fabric
- Buttons for quick and easy fitting of hanging tool pockets
- Elasticated waist at the back ensures a good fit
- Knee pockets with CORDURA® and Velcro closure
- Class 2 clothing

**COLOR**

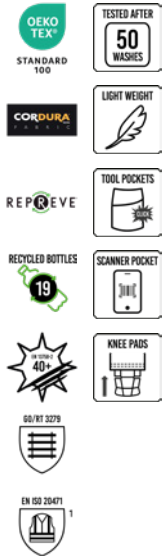
2547-319

SAFETY LIGHT TROUSERS**SIZE** UK: 28,5-53,5 / S31,5-S53,5 / L31,5-L41 |

EUR: 42-74 / 22-36 / 90-114

QUALITY 50% Polyester (Regenerated) / 40% Cotton /
10% Polyester, 245 g/m²**WASH**

- Modern fit
- Many functional pockets - e.g. pocket for ruler and scanner
- Light and durable fabric
- Elasticated waist at the back ensures a good fit
- Buttons for quick and easy fitting of hanging tool pockets
- Elasticated waist at the back ensures a good fit
- Knee pockets with CORDURA® and Velcro closure
- Class 1 clothing

**COLOR**

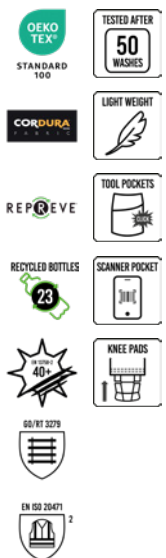
3545-319

SAFETY LIGHT BIB OVERALL**SIZE** UK: 28,5-53,5 / S31,5-S53,5 / L31,5-L41 |

EUR: 42-74 / 22-36 / 90-114

QUALITY 50% Polyester (Regenerated) / 40% Cotton /
10% Polyester, 245 g/m²**WASH**

- Modern fit
- Light and durable fabric
- Buttons for quick and easy fitting of hanging tool pockets
- Elasticated waist at the back ensures a good fit
- High back and rib panel in the sides
- Many functional pockets - i.a. pocket for scanner
- Adjustable straps
- Knee pockets with CORDURA® and Velcro closure
- D-ring in bib pocket
- Class 2 clothing

**COLOR**

3547-319

SAFETY LIGHT BIB OVERALL

SIZE UK: 28,5-53,5 / S31,5-S53,5 / L31,5-L41 |
EUR: 42-74 / 22-36 / 90-114

QUALITY 50% Polyester (Regenerated) / 40% Cotton /
10% Polyester, 245 g/m²

WASH     

- Modern fit
- Light and durable fabric
- Buttons for quick and easy fitting of hanging tool pockets
- Elasticated waist at the back ensures a good fit
- High back and rib panel in the sides
- Many functional pockets - i.a. pocket for scanner
- Adjustable straps
- Knee pockets with CORDURA® and Velcro closure
- D-ring in bib pocket
- Class 1 clothing

COLOR

4545-319

SAFETY LIGHT BOILER SUIT

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 50% Polyester (Regenerated) / 40% Cotton /
10% Polyester, 245 g/m²

WASH     

- Modern fit
- Light and durable fabric
- Elasticated waist at the back ensures a good fit
- Adjustable cuffs
- Many functional pockets e.g. cross-pockets with mesh pockets through to own trousers
- Pocket for scanner
- Knee pockets with CORDURA® and Velcro closure
- Class 3 clothing

COLOR

6544-319

SAFETY LIGHT KNICKERS**SIZE** UK: 28,5-53,5 | EUR: 42-74**QUALITY** 50% Polyester (Regenerated) / 40% Cotton /
10% Polyester, 245 g/m²**WASH**     

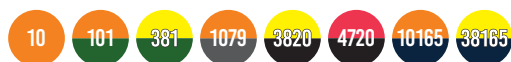
- Modern fit
- Light and durable fabric
- Elasticated waist at the back ensures a good fit
- Many functional pockets - i.a. pocket for scanner
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and Velcro closure
- Class 1 clothing

**COLOR**

6545-319

SAFETY LIGHT SHORTS**SIZE** UK: 28,5-53,5 | EUR: 42-74**QUALITY** 50% Polyester (Regenerated) / 40% Cotton /
10% Polyester, 245 g/m²**WASH**     

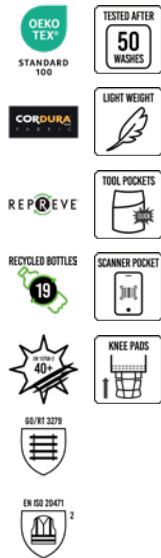
- Modern fit
- Light and durable fabric
- Elasticated waist at the back ensures a good fit
- Many functional pockets - i.a. pocket for scanner
- Buttons for quick and easy fitting of hanging tool pockets
- Class 1 clothing

**COLOR**

2543-319

SAFETY LIGHT LADIES TROUSERS**SIZE** UK: 6-20 | EUR: 34-48**QUALITY** 50% Polyester (Regenerated) / 40% Cotton / 10% Polyester, 245 g/m²**WASH**

- Specially designed for women
- Light and durable fabric
- Many functional pockets - i.a. pocket for ruler and scanner
- Elasticated waist at the back ensures a good fit
- Buttons for quick and easy fitting of hanging tool pockets
- Knee pockets with CORDURA® and Velcro closure
- Class 2 clothing

**COLOR**

3543-319

SAFETY LIGHT LADIES BIB OVERALL**SIZE** UK: 6-20 | EUR: 34-48**QUALITY** 50% Polyester (Regenerated) / 40% Cotton / 10% Polyester, 245 g/m²**WASH**

- Specially designed for women
- Light and durable fabric
- Buttons for quick and easy fitting of hanging tool pockets
- Elasticated waist at the back ensures a good fit
- High back and rib panels in the sides
- Many functional pockets - e.g. pocket for scanner
- Adjustable straps
- Knee pockets with CORDURA® and Velcro closure
- D-ring in bib pocket
- Class 2 clothing

**COLOR**

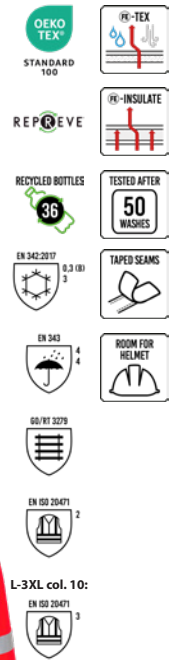
1943-930

SAFETY LADIES WINTER JACKET**SIZE** UK: XS-3XL | EUR: XS-3XL

QUALITY Shell fabric: 100% Polyester (Regenerated), 190 g/m²
 Ripstop with mechanical stretch / TPU membrane
 Lining: 100 % Polyester, 75 g/m²
 WP ≥ 20.000 Pa / R_{et} ≤ 15 m² Pa/W

WASH      

- Specially designed for women
- Breathable, wind and waterproof
- Hidden zip and Velcro closure at the front
- Many functional pockets - all with zip
- D-ring in right pocket
- Detachable hood with adjustment option
- Adjustable storm cuff at the bottom
- Zip in lining, providing option for print/embroidery
- Class 2 clothing
- Class 3 clothing (L - 3XL col. 10)

**COLOR**

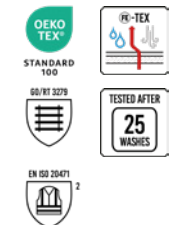
1156-237

SAFETY LADIES SOFTSHELL JACKET**SIZE** UK: XS-3XL | EUR: XS-3XL

QUALITY 100% Polyester, 320 g/m²
 TPU membrane / Fleece on the inside
 WP ≥ 20.000 Pa / R_{et} > 40 m² Pa/W

WASH      

- Specially designed for women
- Wind and water-repellent
- Excellent comfort and movement
- Stretchable quality
- Reflector zip in the front
- External pockets with zip
- D-ring in right pocket
- Elastic hem at the bottom
- Sleeves with elastic storm cuff with thumb hole
- Class 2 clothing

**COLOR**

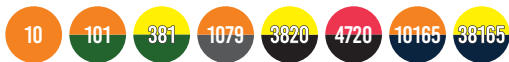
8027-241

SAFETY LADIES SWEAT CARDIGAN**SIZE** UK: XS-3XL | EUR: XS-3XL**QUALITY** 100% Polyester (Regenerated), 250 g/m²**WASH**

- Specially designed for women
- Brushed on the inside for increased comfort
- Reflector zip in the front
- External pockets with zip
- Waffle structure on the front and hoodie
- Ribbing in the cuffs and bottom
- Stretchable reflectors for increased movement
- Reinforced seams
- Class 2 clothing



REPREVE

**COLOR**

REPREVE® Unifi, Inc.

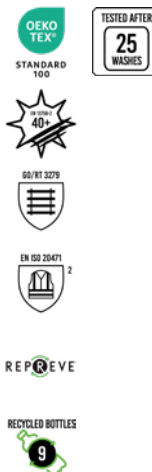


1156-237 // 2543-319

9543-182

SAFETY LADIES LONG-SLEEVED T-SHIRT**SIZE** UK: XS-3XL | EUR: XS-3XL**QUALITY** 55% Cotton / 45% Polyester (Regenerated), 190 g/m²
Pique**WASH**

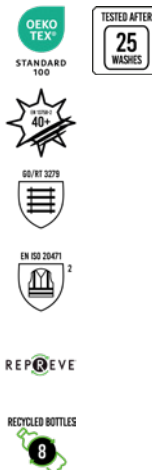
- Specially designed for women
- Made from a comfortable pique fabric
- Cotton on the inside for increased comfort
- Stretchable reflectors for increased movement
- Reinforced seams
- Class 2 clothing

**COLOR**

9542-182

SAFETY LADIES T-SHIRT**SIZE** UK: XS-3XL | EUR: XS-3XL**QUALITY** 55% Cotton / 45% Polyester (Regenerated), 190 g/m²
Pique**WASH**

- Specially designed for women
- Made from a comfortable pique fabric
- Cotton on the inside for increased comfort
- Stretchable reflectors for increased movement
- Reinforced seams
- Class 2 clothing

**COLOR**

EN ISO 20471

Is used, for example, in road construction, when working on road beds and on building sites when the visibility of people is important.

ENGEL Safety products are certified in accordance with the "clearly visible warning clothing" specifications according to EN ISO 20471. EN ISO 20471 is a European standard with requirements for warning clothing, which must make the wearer visible in dangerous situations in daylight, in the headlights of vehicles and in the dark. Functional requirements for colour and retro-reflection and minimum surface areas, distribution and placing of the reflective materials are also part of the standard.

The classification in accordance with three classes is based the surface area of the fluorescent material and the reflecting material. Class 3 clothing products have the highest visibility and Class 1 clothing the lowest. Whether Class 1 clothing, 2 or 3 products for safeguarding a person should be used ultimately depends on the area of use.

Visibility conditions on-site are special criteria to be considered here. A risk analysis of the various risk groups must be performed for this. With varying work assignments or in the event of doubts, it is recommended Class 3 clothing clothing be worn.

PICTOGRAM

The clothing carries a new pictogram. The pictogram shows the class that the clothing is tested and certified for in accordance with EN ISO 20471.

RESPONSIBILITY AND CONTROL

Compliance with the standards is controlled by official authorities. The employer is obliged to provide the prescribed warning clothing.

INSTRUCTIONS FOR USE

- Warning clothing must always be worn closed, so that the reflective strips are not interrupted.
- The reflective strips on the trousers must not be covered by boots, etc.
- The washing and maintenance instructions must be observed.
- If several of these pieces of clothing are worn in accordance with EN ISO 20471, the visibility with the fluorescent and reflective material is increased.

CLASS 3 CLOTHING CLOTHING "HIGH RISK/PASSIVE"

- With work on roads, rails or building sites with or without protection from traffic. In areas with normal driving speed > 60 kmh Class 3 clothing must be worn.

CLASS 2 CLOTHING CLOTHING "HIGH RISK/PASSIVE"


- With work on roads, rails or building sites with protection from traffic. In areas with normal driving speed < 60 kmh Class 2 clothing can be worn.

CLASS 2 CLOTHING CLOTHING "MEDIUM/PASSIVE"

- Visitors that do not work on the installations can wear Class 2 clothing in the riskgroup, when speeds are under 60 kmh.

CLASS 1 CLOTHING CLOTHING „HIGH RISK/PASSIVE“

- With work on roads, rails or building sites with protection from traffic. In areas with normal driving speed < 30 kmh Class 1 clothing can be worn.

CLASS	FLUORESCENT MATERIAL	REFLECTIVE MATERIAL	CERTIFICATION
Class 3	0.8 m ²	0.2 m ²	
Class 2	0.5 m ²	0.13 m ²	
Class 1	0.14 m ²	0.10 m ²	

This product conforms to the the Council Regulation (EU) 2016/425 ENGEL Protective clothing is approved by EU-notified body no. 0161:

Aitex Textile Research Institute

Plaza Emilio Sala, 1 · ES-03801 Alcoi (Alicante) · Spain

**MANY OF OUR PRODUCTS ARE CERTIFIED
TOGETHER TO ACHIEVE A HIGHER CLASSIFICATION**

3547-319	3546-314	3545-319	3544-314	3543-319	2547-319	2545-319	2546-314	2544-314	2543-319	
2	2	2	2	3	2	2	2	2	3	1156-237
3	2	3	3	2	3	3	2	3	2	1158-237
3	2	3	3	2	3	3	3	3	2	1159-158
3	3	3	3	2	3	3	3	3	2	1192-236
3	2	2	3	2	2	2	3	3	2	1544-314
3	3	3	2	2	3	3	2	2	2	1545-319
2	2	2	2	3	2	2	2	2	3	1943-930
3	3	3	3	3	3	3	3	3	3	5029-240
3	2	3	3	3	3	3	2	3	3	5030-240
3	3	3	3	2	3	3	3	3	2	8025-241
2	2	2	2	3	2	2	2	2	3	8027-241
1	1	2	2	2	2	2	2	2	3	9542-182
1	1	2	2	2	2	2	2	2	3	9543-182
1	1	2	2	2	2	3	2	3	2	9544-182
1	1	2	2	2	3	3	3	3	2	9545-182
1	1	2	2	2	3	3	3	3	2	9541-151
1	1	2	2	2	3	3	3	3	2	9546-182

Class 3 can be worn on its own

1145-930 • 1146-930 • 1246-930 • 1247-935
 1916-218 • 1921-102 • 1946-930 • 4545-319 • 4946-930
 5031-240 • 8021-241 • 9548-182 • 7011-194 • 8041-253

1158-237
 1192-236 } Col. 10 L-6XL

1943-930 Col. 10 L-3XL

A man with a beard, wearing a bright yellow high-visibility safety shirt and dark trousers with reflective stripes, stands next to a fuel nozzle labeled 'JET A-1'. He is holding an orange safety helmet in his left hand. The background shows a metal structure with various safety signs, including a 'Nodstop' (Emergency Stop) button, a 'No Smoking' sign, and an 'EX' (Explosive) warning sign. The text 'YOUR SAFETY IS OUR CONCERN' is overlaid in large white letters on a black background.

**YOUR
SAFETY
IS OUR
CONCERN**



SAFETY+





DESIGNED TO PROTECT IN EXTREME ENVIRONMENTS

When it comes to safety, there are simply no shortcuts. The Safety+ range is a highly protective range of clothing which has been designed and manufactured to meet specific hazardous workplace environments, so that garments protect against heat, flames, chemical substances, static and other industrial hazards such as welding sparks and arcs. This range not only meets the specific safety certifications required for working in extreme or dangerous environments, but also offers ultimate comfort for all-day wear, all year round.



1288-192

SAFETY+ WELDER'S JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 99% Cotton / 1% Antistatic fibre, 350 g/m²**WASH**

- Ingenious and functional details prevent embers from settling
- Double button placket and hidden press studs on front
- Longer back
- Outside pockets with button closure
- Vent holes in the back
- Sleeves with button closure
- Flame retardant
- Suitable for industrial laundering

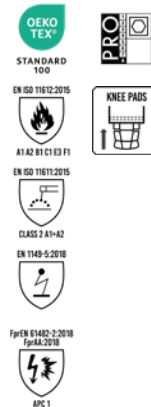
**COLOR**

6

2288-192

SAFETY+ WELDER'S TROUSERS**SIZE** UK: 30-52 / S30-S52 | EUR: 44-72 / 21-35**QUALITY** 99% Cotton / 1% Antistatic fibre, 350 g/m²**WASH**

- Ingenious and functional details prevent embers from settling
- Back pocket with flap and button closure
- Thigh pocket with box effect
- Ruler pocket with flap
- Knee reinforcement/knee pockets with Velcro bottom closure
- Flame retardant
- Suitable for industrial laundering

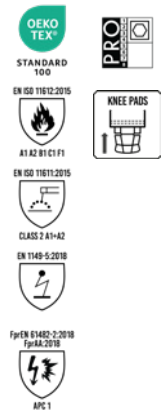
**COLOR**

6

3288-192

SAFETY+ WELDER'S BIB OVERALL**SIZE** UK: 30-52 / S30-S52 | EUR: 44-72 / 21-35**QUALITY** 99% Cotton / 1% Antistatic fibre, 350 g/m²**WASH**

- Ingenious and functional details prevent embers from settling
- Cross pocket in the side
- Elastic back and adjustable elastic braces
- Chest pocket with button closure
- Thigh pocket with box effect
- Ruler pocket with flap
- Knee reinforcement/knee pockets with Velcro bottom closure
- Flame retardant
- Suitable for industrial laundering

**COLOR**

6

4288-192

SAFETY+ WELDER'S BOILER SUIT**SIZE** UK: XS-6XL / (S)XS-(S)6XL | EUR: XS-6XL / (S)XS-(S)6XL**QUALITY** 99% Cotton / 1% Antistatic fibre, 350 g/m²**WASH**

- Ingenious and functional details prevent embers from settling
- Double button placket and hidden press studs on front
- Outside pockets with button closure
- Thigh pocket with box effect
- Vent holes in the back
- Sleeves with button closure
- Flame retardant
- Suitable for industrial laundering

**COLOR**

6

MULTINORM

**ALL MODELS ARE ANTISTATIC AND FLAME RESISTANT,
AND PROTECT AGAINST LIQUID AEROSOLS,
SPRAY AND SPLASHES FROM CHEMICALS**

For special orders (Additional charge),
these colours can be mixed by choice:



1234-820

SAFETY+ MULTINORM JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 75% Cotton / 24% Polyester /
1% Antistatic fibre, 300 g/m²

WASH



- Ingenious and functional details prevent embers from settling
- Double button placket and hidden press studs on front
- Functional pockets, e.g. breast pocket with flap and Velcro
- Sleeves with Velcro closure
- Back pleats for good freedom of movement
- Antistatic and flame retardant
- Suitable for industrial laundering



COLOR



2234-825

SAFETY+ MULTINORM TROUSERS**SIZE** UK: 31,5-50,5 | EUR: 44-68**QUALITY** 75% Cotton / 24% Polyester /
1% Antistatic fibre, 300 g/m²**WASH**

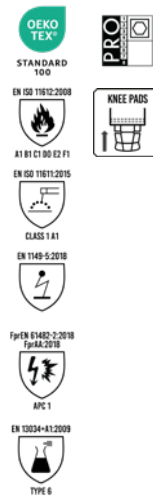
- Ingenious and functional details prevent embers from settling
- Cross pockets concealed with flaps
- Back pockets with reinforcement and flaps
- Ruler pocket
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame retardant
- Suitable for industrial laundering

**COLOR**

3234-825

SAFETY+ MULTINORM BIB OVERALL**SIZE** UK: 31,5-50,5 | EUR: 44-68**QUALITY** 75% Cotton / 24% Polyester /
1% Antistatic fibre, 300 g/m²**WASH**

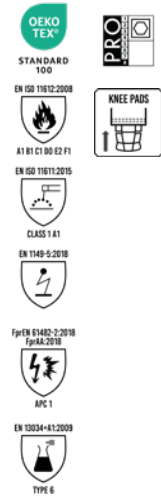
- Ingenious and functional details prevent embers from settling
- Breast pockets with zipper
- Back pockets with reinforcement and flaps
- Ruler pocket
- Hammer strap
- Knee reinforcement/knee pockets with Velcro bottom closure
- Elastic in back
- Antistatic and flame retardant
- Suitable for industrial laundering

**COLOR**

4234-825

SAFETY+ MULTINORM BOILER SUIT**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 75% Cotton / 24% Polyester /
1% Antistatic fibre, 300 g/m²**WASH**

- Ingenious and functional details prevent embers from settling
- Sleeves with Velcro closure
- Double button placket with concealed press studs
- Outside and inside pockets
- Reinforced back pockets with flaps
- Hammer strap and ruler pocket
- Back pleats for good freedom of movement
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame retardant
- Suitable for industrial laundering

**COLOR**

1234-820 // 2235-825

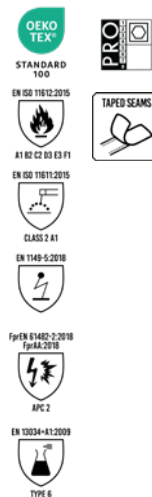
1934-820

SAFETY+ MULTINORM WINTER JACKET**SIZE** UK: XS-6XL | EUR: XS-6XL

QUALITY Shell fabric: 75% Cotton / 24% Polyester /
1% Antistatic fibre, 300 g/m²
Lining: 100% cotton quilted with
100% polyester nonwoven FR fabric

WASH

- Ingenious and functional details prevent embers from settling
- Double button placket with concealed press studs and metal zipper at front
- Outside and inside pockets
- Taped seams
- Flame-resistant quilted lining
- Membrane which prevents water penetration
- Antistatic and flame retardant
- Suitable for industrial laundering

**COLOR**

7005-150

SAFETY+ MULTINORM SHIRT**SIZE** UK: 37/38-49/50 | EUR: 37/38-49/50

QUALITY 60% Modacrylic / 37% Cotton /
3% Antistatic fibre, 180 g/m²

WASH

- Mandarin collar and concealed press stud closure at the front
- Chest pocket with concealed press stud closure
- Back pleats for improved comfort
- Antistatic and flame retardant
- Suitable for industrial laundering

**COLOR**

MULTINORM

**ALL MODELS ARE ANTISTATIC AND FLAME RESISTANT,
AND PROTECT AGAINST LIQUID AEROSOLS,
SPRAY AND SPLASHES FROM CHEMICALS**

For special orders (Additional charge), the contrast fabric
(col. 20) can be replaced with one of the following colours:



1235-820

SAFETY+ EN ISO 20471 MULTINORM JACKET

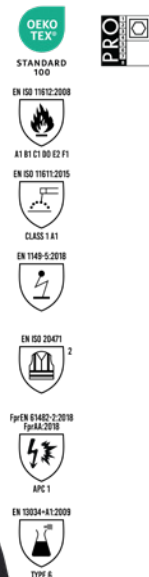
SIZE UK: XS-6XL | EUR: XS-6XL

QUALITY 75% Cotton / 24% Polyester /
1% Antistatic fibre, 300 g/m²

WASH



- Ingenious and functional details prevent embers from settling
- Double button placket and hidden press studs on front
- Functional pockets, e.g. breast pocket with flap and Velcro
- Sleeves with Velcro closure
- Back pleats for good freedom of movement
- Flame-resistant reflectors
- Antistatic and flame retardant
- Suitable for industrial laundering
- Class 2 clothing



COLOR



2235-825

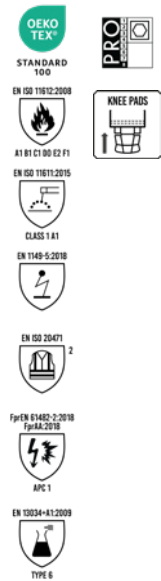
SAFETY+ EN ISO 20471 MULTINORM TROUSERS

SIZE UK: 31,5-50,5 / S33-S41 / L31,5-L41 |
EUR: 44-68 / 23-28 / 90-114

QUALITY 75% Cotton / 24% Polyester /
1% Antistatic fibre, 300 g/m²

WASH     

- Ingenious and functional details prevent embers from settling
- Cross pockets concealed with flaps
- Back pockets with reinforcement and flaps
- Knee reinforcement/knee pockets with Velcro bottom closure
- Flame-resistant reflectors
- Antistatic and flame retardant
- Suitable for industrial laundering
- Class 2 clothing



COLOR



3235-825

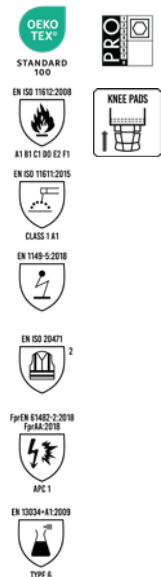
SAFETY+ EN ISO 20471 MULTINORM BIB OVERALL

SIZE UK: 31,5-50,5 / S31,5-S41 | EUR: 44-68 / 22-28

QUALITY 75% Cotton / 24% Polyester /
1% Antistatic fibre, 300 g/m²

WASH     

- Ingenious and functional details prevent embers from settling
- Chest pockets with zipper
- Back pockets with reinforcement and flaps
- Ruler pocket and hammer strap
- Knee reinforcement/knee pockets with Velcro bottom closure
- Elastic in back
- Flame-resistant reflectors
- Antistatic and flame retardant
- Suitable for industrial laundering
- Class 2 clothing



COLOR



4235-825

SAFETY+ EN ISO 20471 MULTINORM BOILER SUIT

SIZE UK: XS-4XL | EUR: XS-4XL

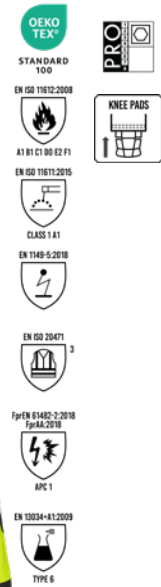
QUALITY 75% Cotton / 24% Polyester /
1% Antistatic fibre, 300 g/m²

WASH



- Ingenious and functional details prevent embers from settling
- Sleeves with Velcro closure
- Double button placket with concealed press studs
- Functional pockets, e.g. chest pocket with flap and Velcro
- Hammer strap and ruler pocket
- Back pleats for good freedom of movement
- Flame-resistant reflectors
- Antistatic and flame retardant
- Suitable for industrial laundering
- Class 3 clothing

COLOR



1935-820

SAFETY+ EN ISO 20471 MULTINORM WINTER JACKET

SIZE UK: XS-6XL | EUR: XS-6XL

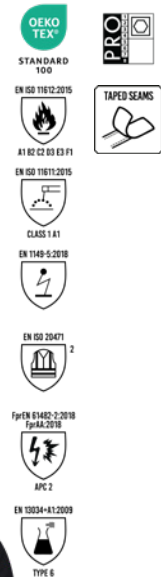
QUALITY 75% Cotton / 24% Polyester /
1% Antistatic fibre / 0%, 300 g/m²
Lining: 100% cotton quilted with
100% polyester nonwoven FR fabric

WASH



- Ingenious and functional details prevent embers from settling
- Double button placket with concealed press studs
- Outside and inside pockets
- Flame-resistant quilted lining
- Flame-resistant reflectors
- Taped seams
- Membrane which prevents water penetration
- Antistatic and flame retardant
- Suitable for industrial laundering
- Class 2 clothing

COLOR



SAFETY +



1935-820 // 2235-825

MULTINORM INHERENT

ALL MODELS ARE MADE OF ANTISTATIC, FLAME-RESISTANT FABRIC, AND FEATURE INGENUOUS DESIGN DETAILS AT THE POCKETS AND PLEATS WHICH PREVENT EMBERS FROM SETTLING

For special orders (Additional charge)
these colours can be mixed by choice:

6

20

25

38

1284-172

SAFETY+ MULTINORM INHERENT JACKET

SIZE UK: XS-4XL | EUR: XS-4XL

QUALITY 47% Modacrylic / 32% Cotton / 20% Polyamide /
1% Antistatic fibre, 320 g/m²

WASH



- Ingenious and functional details prevent embers from settling
- Double button placket and concealed front zipper
- Longer back
- Back pleats for good freedom of movement
- Outside pockets, e.g. Napoleon pocket
- Sleeves with Velcro closure
- Antistatic and flame resistant
- Suitable for industrial laundering



EN ISO 11812:2015



A1 B1 C1 E1 E3 F1

EN ISO 11811:2015



CLASS 2 A1

EN 1149-5:2018



FprEN 01402-2:2018

P140-2018



APC 1

EN 13034-41:2009



TYPE PB (B)

COLOR

620

2025

2284-172

**SAFETY+ MULTINORM
INHERENT TROUSERS**

SIZE UK: 31,5-45,5 / S31,5-S41 / L31,5-L41 |
EUR: 44-62 / 22-28 / 90-114

QUALITY 47% Modacrylic / 32% Cotton / 20% Polyamide /
1% Antistatic fibre, 320 g/m²

WASH     

- Ingenious and functional details prevent embers from settling
- Ergonomically shaped knees
- Back pockets with flap and Velcro closure
- Thigh pocket with inside strap
- Thigh pocket with box effect
- Ruler pocket with flap
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Suitable for industrial laundering

**COLOR**

3284-172

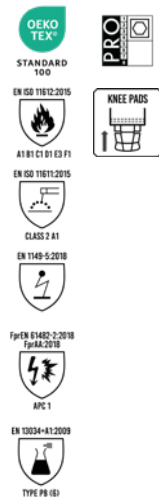
**SAFETY+ MULTINORM
INHERENT BIB OVERALL**

SIZE UK: 31,5-45,5 / S31,5-S41 / L31,5-L41 |
EUR: 44-62 / 22-28 / 90-114

QUALITY 47% Modacrylic / 32% Cotton / 20% Polyamide /
1% Antistatic fibre, 320 g/m²

WASH     

- Ingenious and functional details prevent embers from settling
- Elastic back and adjustable elastic braces
- Chest pocket with flap and Velcro closure and side pockets with zipper
- Thigh pocket with inside strap
- Thigh pocket with box effect
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Suitable for industrial laundering

**COLOR**

4284-172

SAFETY+ MULTINORM INHERENT BOILER SUIT

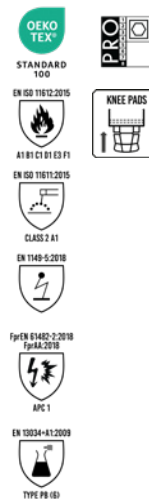
SIZE UK: XS-4XL / (S)XS-(S)4XL / (L)XS-(L)4XL |
EUR: XS-4XL / (S)XS-(S)4XL / (L)XS-(L)4XL

QUALITY 47% Modacrylic / 32% Cotton / 20% Polyamide /
1% Antistatic fibre, 320 g/m²

WASH



- Ingenious and functional details prevent embers from settling
- Double button placket and concealed front zipper
- Back pleats for good freedom of movement
- Elasticated waist
- Outside pockets, e.g. Napoleon pocket
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Suitable for industrial laundering



COLOR



Special order

1935-830

SAFETY+ EN ISO 20471 MULTINORM WINTER JACKET

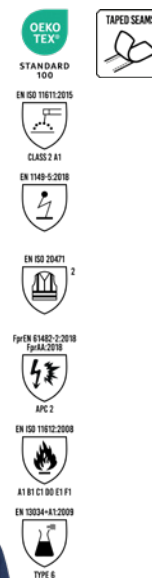
SIZE UK: XS-4XL | EUR: XS-4XL

QUALITY 31% Polyester / 28% Modacrylic / 20% Aramid
(Kermel®) / 20% Viscose / 1% Antistatic fibre, 320 g/m²
Lining: 100% cotton quilted with
100% polyester nonwoven FR fabric

WASH



- Ingenious and functional details prevent embers from settling
- Double button placket with concealed press studs
- Taped seams
- Flame-resistant quilted lining
- Flame-resistant reflectors
- Membrane which prevents water penetration
- Antistatic and flame retardant
- Class 2 clothing



COLOR



MULTINORM INHERENT

ALL MODELS ARE MADE OF ANTISTATIC, FLAME-RESISTANT FABRIC, AND FEATURE INGENUOUS DESIGN DETAILS AT THE POCKETS AND PLEATS WHICH PREVENT EMBERS FROM SETTLING

For special orders (Additional charge) the contrast fabric (colour 6) can be changed to one of the following:

20

25

38

1285-172

SAFETY+ EN ISO 20471 MULTINORM INHERENT JACKET

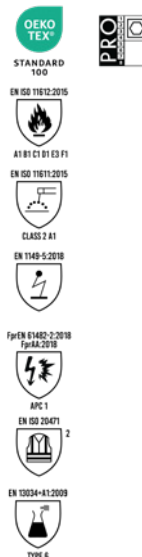
SIZE UK: XS-4XL | EUR: XS-4XL

QUALITY 47% Modacrylic / 32% Cotton / 20% Polyamide /
1% Antistatic fibre, 320 g/m²

WASH



- Ingenious and functional details prevent embers from settling
- Double button placket and concealed front zipper
- Longer back
- Back pleats for good freedom of movement
- Outside pockets, e.g. Napoleon pocket
- Antistatic and flame resistant
- Flame-resistant reflectors
- Suitable for industrial laundering
- Class 2 clothing



COLOR



2285-172

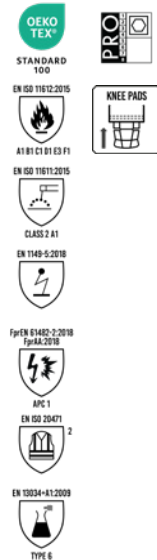
SAFETY+ EN ISO 20471 MULTINORM INHERENT TROUSERS

SIZE UK: 31,5-47 / S31,5-S41 / L31,5-L41 |
EUR: 44-64 / 22-28 / 90-114

QUALITY 47% Modacrylic / 32% Cotton / 20% Polyamide /
1% Antistatic fibre, 320 g/m²

WASH     

- Ingenious and functional details prevent embers from settling
- Ergonomically shaped knees
- Back pockets with flap and Velcro closure
- Thigh pocket with inside strap
- Thigh pocket with box effect
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Flame-resistant reflectors
- Suitable for industrial laundering
- Class 2 clothing



COLOR



3285-172

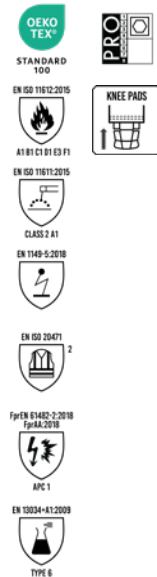
SAFETY+ EN ISO 20471 MULTINORM INHERENT BIB OVERALL

SIZE UK: 31,5-45,5 / S31,5-S41 / L31,5-L41 |
EUR: 44-62 / 22-28 / 90-114

QUALITY 47% Modacrylic / 32% Cotton / 20% Polyamide /
1% Antistatic fibre, 320 g/m²

WASH     

- Ingenious and functional details prevent embers from settling
- Ergonomically shaped knees
- Elastic back and adjustable elastic braces
- Bib pocket with flap and Velcro closure and side pockets with zipper
- Thigh pocket with box effect
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Flame-resistant reflectors
- Suitable for industrial laundering
- Class 2 clothing



COLOR



4285-172

SAFETY+ EN ISO 20471 MULTINORM INHERENT BOILER SUIT

SIZE UK: XS-4XL / (S)XS-(S)4XL / (L)XS-(L)4XL |
EUR: XS-4XL / (S)XS-(S)4XL / (L)XS-(L)4XL

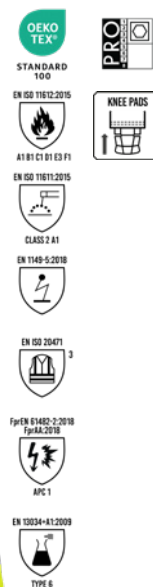
QUALITY 47% Modacrylic / 32% Cotton / 20% Polyamide /
1% Antistatic fibre, 320 g/m²

WASH



- Ingenious and functional details prevent embers from settling
- Double button placket and concealed front zipper
- Back pleats for improved comfort
- Elasticated waist
- Functional pockets, e.g. thigh pocket with box effect and loose bottom
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Flame-resistant reflectors
- Suitable for industrial laundering
- Class 3 clothing

COLOR



Special order



1285-172 // 2285-172 // 3285-172

MULTINORM INHERENT

ALL MODELS ARE MADE OF ANTISTATIC, FLAME-RESISTANT FABRIC, AND FEATURE INGENUOUS DESIGN DETAILS AT THE POCKETS AND PLEATS WHICH PREVENT EMBERS FROM SETTLING

For special orders (Additional charge), the fluorescent fabric in colour 10, 38 or 47 can be combined with a contrast fabric in a choice of colours:



1285-830

SAFETY+ EN ISO 20471 MULTINORM INHERENT JACKET

SIZE UK: XS-4XL | EUR: XS-4XL

QUALITY 31% Polyester / 28% Modacrylic / 20% Aramid (Kermel®) / 20% Viscose / 1% Antistatic fibre, 320 g/m²

WASH



- Ingenious and functional details prevent embers from settling
- Double button placket and concealed front zipper
- Longer back
- Back pleats for good freedom of movement
- Outside pockets, e.g. Napoleon pocket
- Sleeves with Velcro closure
- Antistatic and flame resistant
- Flame-resistant reflectors
- Class 2 clothing



COLOR



2285-830

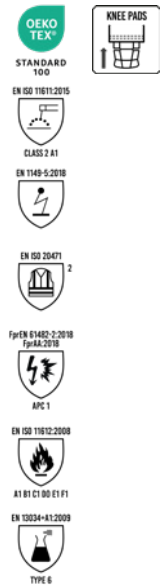
SAFETY+ EN ISO 20471 MULTINORM INHERENT TROUSERS

SIZE UK: 31,5-45,5 / S31,5-S41 / L31,5-L41 |
EUR: 44-62 / 22-28 / 90-114

QUALITY 31% Polyester / 28% Modacrylic / 20% Aramid (Kermel®) / 20% Viscose / 1% Antistatic fibre, 320 g/m²

WASH     

- Ingenious and functional details prevent embers from settling
- Back pockets with flap and Velcro closure
- Thigh pocket with inside strap
- Thigh pocket with box effect
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Flame-resistant reflectors
- Class 2 clothing



COLOR



3285-830

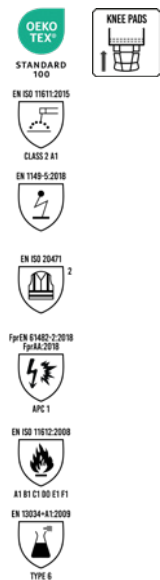
SAFETY+ EN ISO 20471 MULTINORM INHERENT BIB OVERALL

SIZE UK: 31,5-45,5 / S31,5-S41 / L31,5-L41 |
EUR: 44-62 / 22-28 / 90-114

QUALITY 31% Polyester / 28% Modacrylic / 20% Aramid (Kermel®) / 20% Viscose / 1% Antistatic fibre, 320 g/m²

WASH     

- Ingenious and functional details prevent embers from settling
- Elastic back and adjustable elastic braces
- Chest pocket with flap and Velcro closure and side pockets with zipper
- Thigh pocket with inside strap
- Thigh pocket with box effect
- Knee reinforcement/knee pockets with Velcro bottom closure
- Antistatic and flame resistant
- Flame-resistant reflectors
- Class 2 clothing



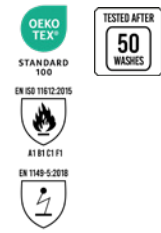
COLOR



7255-284

SAFETY+ UNDERSHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 60% Modacrylic / 39% Viscose /
1% Antistatic fibre, 170 g/m²**WASH**

- Long sleeves
- Soft and breathable
- Ribbed neck and sleeves
- Takes up minimal space under daily clothing

**COLOR**

20

7256-284

SAFETY+ LONG JOHNS**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 60% Modacrylic / 39% Viscose /
1% Antistatic fibre, 170 g/m²**WASH**

- Elasticated waistband
- Soft and breathable
- Ribbed hem at foot
- Takes up minimal space under daily clothing

**COLOR**

20

8255-286

SAFETY+ SWEATSHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 60% Modacrylic / 38% Cotton /
2% Antistatic fibre, 280 g/m²**WASH**

- Ideal for under the work jacket
- Ribbed neck and sleeves
- Can be worn with trousers instead of the work jacket

**COLOR**

20

9255-287

SAFETY+ POLO SHIRT**SIZE** UK: XS-6XL | EUR: XS-6XL**QUALITY** 55% Modacrylic / 43% Cotton /
2% Antistatic fibre, 220 g/m²**WASH**

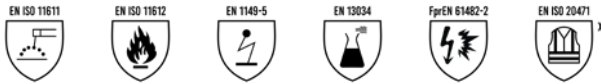
- Ribbed collar and concealed button fastening
- Ribbed sleeves
- Ideal for under the work jacket
- Can be worn with trousers instead of the work jacket

**COLOR**

20

DIRECTIONS FOR USE:

EN ISO 11611, EN ISO 11612, EN 1149-5, EN 13034, EN 61482-2 and EN ISO 20471.



Refer to the model's washing instructions for certified standard(s) and classification.

GENERAL USER INFORMATION

- In workplaces, several different hazardous situations and accidents can occur at the same time, which is why we have chosen to use a multifunctional substance that has fire-retardant, antistatic and arcing properties.
- Protective clothing for persons exposed to heat is manufactured according to the above-mentioned standards and prevents the spread of flames if the clothing accidentally comes into contact with flames.
- Safety+ may only be used together in a jacket or warehouse coat combined with trousers or overalls of the same or higher classification.
- The boiler suit is the only separate garment that can be used without a warehouse coat or jacket.
- The protective clothing must be fastened when worn in order to provide optimum protection.
- The protective effect of the workwear only works when used correctly. We recommend trying the protecting protective clothing on before making a final choice.
- Normal wear and tear, washing and possible contamination can affect and reduce the flame retardant and electrostatic properties of the protective clothing.
- If the user experiences sunburn-like symptoms of UVB penetration, the protective clothing must be repaired if possible or replaced. The use of additional more resistant protective layers should be considered for future use.
- You should comply with the washing and maintenance instructions to ensure optimum product service life.
- Metal in the protective clothing, in the form of buttons or threads (for antistatic properties) should be clearly avoided. Voltage can be transferred from the protective clothing to the body with consequent electric shock. Uncovered metal buttons should be avoided as they may cause a short circuit.
- Additional protective equipment may be required
- The protective clothing is designed for quick removal.
- The protective clothing only protects against short-term unintentional contact with the arc welding circuit. Additional insulating layers of clothing are recommended where there is an increased risk of electrical shock.
- The protective clothing is manufactured in accordance with the mentioned norms and is designed to protect the user against immediate and unintentional contact with conductive components up to max. 100 V DC.
- Available sizes for tops size XS-6XL and bottoms size 72-136

Chest width in cm for each size

XS	= 88 cm
S	= 94 cm
M	= 100 cm
L	= 106 cm
XL	= 112 cm
2XL	= 118 cm
3XL	= 124 cm
4XL	= 130 cm

Body height 170-194 cm

Waist width in cm for each size

72	= 72 cm
76	= 76 cm
80	= 80 cm
84	= 84 cm
88	= 88 cm
92	= 92 cm
96	= 96 cm
100	= 100 cm
104	= 104 cm
108	= 108 cm
112	= 112 cm
116	= 116 cm
120	= 120 cm
124	= 124 cm
128	= 128 cm
132	= 132 cm
136	= 136 cm

Body height 175-185 cm

K80	= 80 cm
K84	= 84 cm
K88	= 88 cm
K92	= 92 cm
K96	= 96 cm
K100	= 100 cm
K104	= 104 cm

Body height 170-175 cm

L80	= 80 cm
L84	= 84 cm
L88	= 88 cm
L92	= 92 cm
L96	= 96 cm
L100	= 100 cm
L104	= 104 cm

Body height 180-194 cm

EN ISO 11611: 2015 PROTECTION DURING WELDING AND CORRESPONDING PROCESSES

- The protective clothing provides the user with limited protection against flames, liquid metal splashes, radiant heat, short-term accidental electrical contact.
- The anti-sparking effect of the protective clothing is quickly eliminated by wearing easily flammable clothing together with the protective clothing. Therefore, you must ensure that shirts, T-shirts and outer garments also meet the requirements of being flame retardant. For underwear, pure cotton is recommended.

- Guidance for correct selection of EN ISO 11611 classification: class 1 = gas welding, TIG, MIG, micro-plasma, spot welding, brazing and MMA welding (with covered electrode).

Environmental conditions: Operation of e.g. oxygen and plasma cutting machines, resistance welding machines, machines for thermal welding and bench welding.

- Guidelines for correct selection of EN ISO 11611 classification: class 2 = MMA welding (with ordinary or cellulose-coated electrode, MAG (with CO₂ or mixed gas), MIG (with high voltage), arc welding, plasma cutting, soldering, oxygen cutting and thermal spraying. Environmental conditions: Limited space and welding/cutting above head height or similar restricted positions.
- An increased amount of oxygen will reduce the flame retardant properties of welding. Beware of welding in confined spaces if the amount of oxygen is likely to increase.
- Additional body protection is mandatory, e.g. for welding above head height.
- You should comply with the washing and maintenance instructions to ensure optimum product service life.
- The electrical insulating effect of protective clothing is reduced by perspiration, water, moisture and dirt.

EN ISO 11611	FLAME SPREADING	
A1	Surface ignition	
A2	Edge ignition	
EN ISO 11611	CLASS 1	CLASS 2
Splash	15 drops	25 drops
Radiant heat RHTI transfer index	≥ 7 sek.	≥ 16 sek.

EN ISO 11612: 2015 PROTECTION AGAINST HEAT AND FLAME

- The flame-retardant effect of protective clothing can quickly be cancelled out if it is worn with items of clothing that are easily flammable. It is therefore important that shirts, T-shirts and outdoor clothes are all flame-resistant. As for underwear, we recommend pure cotton or flame resistant materials and not synthetic materials like polyester and polypropylene.
- Warning: If clothing is worn directly against the skin, there is still a risk of burns if liquid metal spatter comes into contact with the protective clothing.
- For products marked with code letter D protection against aluminium spatter, the user must leave the area and immediately remove the garment if aluminium spatter occurs.
- The flame-limiting properties will be less effective if the protective clothing is contaminated with flammable materials.
- To ensure optimum product life, wash and maintain according to the wash and care instructions.

EN ISO 11612	FLAME SPREADING	
A1	Surface ignition	
A2	Edge ignition	
EN ISO 11612	HTI 24 VALUE (DEFINED IN ISO 9151)	
Convective heat in secs.	Min.	Max.
B1	4	<10,0
B2	10	<20,0
B3	20	
EN ISO 11612	RHTI 24 VALUE (DEFINED IN ISO 6942)	
Radiant heat in secs.	Min.	Max.
C1	7	20
C2	20	50
C3	50	<95,0
C4	95	
EN ISO 11612	MOLTEN ALUMINIUM SPATTER (G)	
	Min.	Max.
D1	100	<200
D2	200	<350
D3	350	
EN ISO 11612	MOLTEN IRON SPATTER (G)	
	Min.	Max.
E1	60	<120
E2	120	<200
E3	200	
EN ISO 11612	CONTACT HEAT IN SEC. THRESHOLD VALUE	
	Min.	Max.
F1	5	<10
F2	10	<15
F3	15	

The product has not been tested in accordance with EN343 Wxx

EN 1149-5:2018 ELECTROSTATIC PROPERTIES – PART 5: MATERIAL PERFORMANCE AND DESIGN REQUIREMENTS

- The person wearing the electrostatic dissipative protective clothing must be properly grounded. The resistance between the person's skin and the ground must be less than $10^8 \Omega$, e.g. by wearing suitable footwear on dissipative or conductive floor coverings.
- Electrostatic dissipative protective clothing must not be worn openly or removed in flammable or explosive atmospheres or when handling flammable or explosive substances.
- Electrostatic dissipative protective clothing is intended for use in zones 1, 2, 20, 21 and 22 (see EN 60079-10-1 [7] and EN 60079-10-2 [8]) where the minimum ignition energy for any explosive atmosphere is not less than 0,016 mJ.
- Electrostatic dissipative protective clothing must not be used in oxygen-enriched atmospheres or in zone 0 (see EN 60079-10-1 [7]) without the prior approval of the person responsible for safety.
- The electrostatic dissipative performance of the electrostatic dissipative protective clothing can be affected by wear, washing and possible contamination.
- Electrostatic dissipative protective clothing must be worn in such a way that it permanently covers materials that do not meet the requirements during normal use (including bending movements).
- Conductive parts in the form of metal buttons, zippers and the like are permitted in protective clothing if they are fully covered.
- The protective clothing has antistatic properties according to EN 1149-5 and is suitable for use in potentially explosive areas "ATEX" (except oxygen-saturated atmospheres).

EN 13034+A1:2009 LIMITED PROTECTION AGAINST LIQUID CHEMICALS

- The protective clothing protects the user against various chemicals. Under EN13034+A1:2009 the following has been tested: H_2SO_4 30% class 3/3, NaOH 10% class 3/2, O-Xylene No class, Butan-1-ol undiluted.
- May not be used in rooms with an oxygen content of more than 21% without the approval of a safety representative.
- In the event of an accident with chemical or flammable liquids, the protective clothing on the affected part must be removed immediately and disposed of without coming into close contact with the skin.
- In order to reactivate the property of the substance against rejection of chemical splashes (EN13034+A1:2009), the protective clothing must be re-treated either by tunnel drying or tumble drying at 90°C (see ISO 15797 8A).
- Reprocessing after every 5th wash with HYDROB FC to comply with EN13034+A1:2009 coverage.
- We recommend testing the protective properties of the fabric before re-using the garments to make sure that all the properties are maintained after washing.

EN 13034	REPELLENCY INDEX	PENETRATION INDEX
Class 1	> 95%	< 1%
Class 2	> 90%	< 5%
Class 3	> 80%	< 10%

EN 13034	ABRASION RESISTANCE (CYCLES)	TRAPEZOIDAL TEAR RESISTANCE (N)	TENSILE STRENGTH (N)	PUNCTURE RESISTANCE (N)
Class 1	> 10	> 10	> 30	> 5
Class 2	> 500	> 20	> 60	> 10
Class 3	> 100	> 40	> 100	> 50
Class 4	> 1000	> 60	> 250	> 100
Class 5	> 1500	> 100	> 500	> 150
Class 6	> 200	> 150	> 1000	> 200

EN 61482-2:2020 PROTECTS AGAINST THERMAL HAZARDS OF AN ELECTRIC ARC

Warning! Not all voltage-carrying parts in arc installations can be insulated against direct contact.

- Environmental conditions and risks in the workplace must be taken into account.
- Deviations from the parameters in this document may result in more severe conditions.
- Wear protective clothing closed.
- Protective clothing according to this standard is not intended to be used as electrically insulating protective clothing and does not protect against electric shock.
- Protective clothing that becomes contaminated with grease, oil or flammable liquids or flammable materials must not be used.
- Protective clothing that is damaged to such an extent that the protective properties are impaired (e.g. holes in the fabric, non-functioning fasteners) must not be used.

- For full body protection, use appropriate additional protective equipment (helmet with face shield, protective gloves and footwear (boots).
- Do not wear clothing such as shirts, undergarments or underwear made of materials such as polyamide, polyester or acrylic fibres, which melt in the event of an arc flash.
- The protective clothing must be stored in a dry, dark and well-ventilated room.
- In the event of holes or other damage, the protective clothing must not be repaired by the user.
- Our clothes are tested according to the method 2 = Box test, which uses a controlled and direct electric arc to determine the clothing's/fabric's protection class.
- APC 1 Protection against 4kA – APC 2 Protection against 7kA

EN 61482-2	MEAN ELECTRICAL ARC CAPACITY W _{arc} [kJ]	DOUBLE STANDARD DEVIATION [kJ]
Class 1	158	± 34
Class 2	318	± 44

EN 61482-2	MEAN ENERGY EFFECT E _{io} [kJ/m ² 'cal/cm ²]	DOUBLE STANDARD DEVIATION [kJ/m ² 'cal/cm ²]
Class 1	135 (3,2)	± 56 (1,3)
Class 2	423 (10,1)	± 78 (1,9)

EN ISO 20471: PROTECTION & CLASSIFICATION

- Several items of Safety+ EN ISO 20471 clothing can be worn together for greater visibility.
- A class 3 garment must meet the following: Safety Class 2 top must be worn with an Safety Class 2 pants or bib-pants with two reflectors.
- Safety+ EN ISO 20471 protective clothing is CE-approved and approved in accordance with EN ISO 20471. The upper figure (X) in the pictogram indicates its class and the lower figure (Y) refers to its reflective value. The class of the safety clothing indicates the minimum requirements of fluorescent and reflective material required on the safety clothing.
- Protection may be reduced when the clothing is dirty.
- See washing instructions for fabric qualities and classification.


CLASS	FLUORESCENT MATERIAL	REFLECTIVE MATERIAL
Class 3	0.8 m ²	0.2 m ²
Class 2	0.5 m ²	0.13 m ²
Class 1	0.14 m ²	0.10 m ²

"This product conforms to the Council Regulation (EU) 2016/425"

Engel Protective clothing is approved by EU-notified body no. 0161:

Aitex Textile Research Institute

Plaza Emilio Sala, 1 · ES-03801 Alcoi (Alicante) · Spain

A person is shown from the waist down, wearing black tactical pants. A red tool, possibly a multi-tool or a set of keys, is visible in a pocket. The person is also wearing a black knee pad on their right knee. The background is a plain, light-colored surface.

SALES FOR AGORS



THE RIGHT TOOLS FOR THE TRADE

Just as there is no such thing as bad weather (only poor clothing) a bad workman should never blame his tools. ENGEL Workwear has all you need to equip you for the optimal working day—from base-layers, socks and underwear to protective knee pads and everyday essentials such as belts, hanging tool pockets and equipment holders—to make your workday as easy, efficient and comfortable as possible.

7260-239

BAMBOO SEAMLESS SHIRT**SIZE** UK: S/M-2XL/3XL | EUR: S/M-2XL/3XL**QUALITY** 60% Polyester / 32% Polyamide /
8% Elastane, 150 g/m²
Bamboo Charcoal**WASH**

- Particularly useful during hard physical labour
- Seamless design for increased comfort
- Elastic fabric that adapts to your body shape
- Good insulating properties
- Breathable and sweat-absorbing
- Antibacterial properties
- Fast-drying
- Contains bamboo charcoal, which minimises odours in the product

**COLOR**

20

7261-239

BAMBUS SEAMLESS LONG JOHNS**SIZE** UK: S/M-2XL/3XL | EUR: S/M-2XL/3XL**QUALITY** 60% Polyester / 32% Polyamide /
8% Elastane, 150 g/m²
Bamboo Charcoal**WASH**

- Particularly useful during hard physical labour
- Seamless design for increased comfort
- Elastic fabric that adapts to the shape of the body
- Good insulating properties
- Breathable and sweat-absorbing
- Antibacterial properties
- Fast-drying
- Contains bamboo charcoal, which minimises odours in the product
- Elastic waistband with logo

**COLOR**

20

7224-225

THERMO UNDERWEAR SET**SIZE** UK: XS-5XL | EUR: XS-5XL**QUALITY** 100% Polyester, 180 g/m²**WASH**

- Practical for year-round use
- Lightweight fabric that takes up minimal space under ordinary workwear
- Breathable and sweat-absorbing
- Insulating
- Flatlock seams for added comfort
- Contrast seams
- Elastic waistband with logo

**COLOR**

20

7262-242

HEAT UNDERWEAR WITH ZIP NECK**SIZE** UK: XS-3XL | EUR: XS-3XL**QUALITY** 92% Polyester / 8% Elastane, 205 g/m²**WASH**

- Base layer with heat element
- One click and the product becomes extra warm
- 3 heat settings
- Lightweight fabric that takes up minimal space under ordinary workwear
- Antibacterial, sweat-absorbing and highly insulating
- High collar with zip
- Machine washable
- Power bank included, but must be removed when washing
- Printed logo on upper arm

**COLOR**

20

7263-242

HEAT LONG JOHNS**SIZE** UK: XS-3XL | EUR: XS-3XL**QUALITY** 92% Polyester / 8% Elastane, 205 g/m²**WASH**

- Base layer with heat element
- One click and the product becomes extra warm
- 3 heat settings
- Lightweight fabric that takes up minimal space under ordinary workwear
- Antibacterial, sweat-absorbing and highly insulating
- Machine washable
- Power bank included, but must be removed when washing
- Logo print

**COLOR**

20

720-200

THERMAL SHIRT**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Polyester, 175 g/m²**WASH**

- Long back to keep the lower back warm
- Sweat-absorbent and moisture-wicking to retain high insulating properties
- Ribbing at the neck and cuffs
- Takes up little space under ordinary workwear

**COLOR**

20

721-200

THERMAL TROUSERS**SIZE** UK: XS-4XL | EUR: XS-4XL**QUALITY** 100% Polyester, 175 g/m²**WASH**

- Sweat-absorbent and moisture-wicking to retain high insulating properties
- Takes up little space under ordinary workwear

**COLOR**

20

9070-336

ID-CARD HOLDER WITH YOYO**SIZE** UK: One size | EUR: One size**QUALITY** 100% Plastic**WASH**

- Hard plastic
- The cardholder is supplied with a yo yo
- Can be installed either vertically or horizontally
- ID-card can be easily released from the cardholder



9081-995 **NEW****SCHOCKPROOF KNEE PADS****SIZE** UK: One size | EUR: One size**QUALITY** 100% ETPU**WASH**

- Lightweight fabric for optimal comfort
- Hexagon design equalises the pressure on the outside, thus providing optimum protection to the knee
- The back is designed with ventilation holes that allow the knee to breathe
- Elastic fabric that pushes energy back into the body
- Durable and dimensionally stable material for optimum protection
- Soft fabric made of small closed cells around air for better bounce effect
- Absorb shocks and impacts for the safety of the user
- Tolerate the cold without affecting elasticity
- Fits all ENGEL trousers with knee pockets
- Suitable for industrial laundering
- EN 14404 certified

**COLOR**

3



DESIGNED
FOR IMPACT,
ENGINEERED
TO PROTECT

SHOCKPROOF KNEE
PAD WITH REVOLU-
TIONARY BOUNCE.



9080-994

KNEE PADS**SIZE** UK: One size | EUR: One size**QUALITY** 100% E.V.A. (Ethyl Vinyl Acetat)**WASH**

- Ergonomic design for optimal protection
- Easy to insert
- High comfort, protection and flexibility
- Shock absorbing

**COLOR**

20

0910-998

KNEE PADS**SIZE** UK: One size | EUR: One size**QUALITY** 100% Cellular rubber**WASH**

- Ergonomic design
- Ultimate knee protection and comfort

**COLOR**

20

9360-307

HANGING TOOL POCKETS**SIZE** UK: One size | EUR: One size**QUALITY** 100% Polyamide**WASH**

- Reinforced bottom in wear-resistant quality
- Three sections, one of which is further divided, for example for keeping small tools
- Sturdy tool strap on both pockets
- Two fittings on each pocket mean that they can be attached to trousers or shorts with a single click
- Easy to remove, for example when the clothing needs to be washed

**COLOR**

9360-316

HANGING TOOL POCKETS**SIZE** UK: One size | EUR: One size**QUALITY** 100% Polyester**WASH**

- Three sections, one of which is further divided, for example for keeping small tools
- Sturdy tool strap on both pockets
- Two fittings on each pocket mean that they can be attached to trousers or shorts with a single click
- Easy to remove, for example when the clothing needs to be washed
- The use of ENGEL Safety trousers or overalls meets certification requirements

**COLOR**

0101-2

LEATHER BELT**SIZE** 85 cm / 95 cm / 110 cm / 120 cm / 130 cm**QUALITY** 100% Leather**WASH**     

- Metal buckle

**COLOR**

20

9008-5

STRETCH BELT**SIZE** UK: One size | EUR: One size**QUALITY** 68% Polypropylene / 32% Elastane**WASH**     

- Stretch material
- Strong
- Metal buckle
- Adjustable
- Can be shortened easily

**COLOR**

20

9005-2

BELT WITH NYLON BUCKLE**SIZE** 100 cm / 110 cm / 120 cm / 130 cm**QUALITY** 100% Polyester
Buckle: 100% nylon 6.6**WASH**

- Strong quality
- Adjustable
- Plastic buckle
- Suitable for industrial laundry ISO 15797

**COLOR**

9001-1

ELASTIC SUSPENDERS**SIZE** UK: One size | EUR: One size**QUALITY** 63% Polyester / 37% Elastane**WASH**

- Wide elastic straps for maximum support and comfort
- Easy adjustment
- Strong clips for secure and easy fastening
- Logo embossed
- Can be combined with all ENGEL trousers

**COLOR**

9011-101

BAG**SIZE** UK: One size | EUR: One size**QUALITY** 80% Chlorofibre / 20% Polyester**WASH**

- Water repellent
- H: 60 cm
- W: 40 cm
- D: 26 cm

**COLOR**

20

9076-925

NECK TUBE**SIZE** UK: One size | EUR: One size**QUALITY** 100% Polyester, 140 g/m²**WASH**

- Neck warmer in soft micro-fibres
- Can be used in several ways, e.g. as a scarf, hat or headband
- Can easily be worn under a helmet

**COLOR**

0102-2

NECK WARMER**SIZE** UK: One size | EUR: One size**QUALITY** 100% Polyester**WASH**      

- Fleece
- Close-fitting around neck

**COLOR**

20

088-2

FLEECE HAT**SIZE** UK: One size | EUR: One size**QUALITY** 100% Polyester**WASH**      

- Fleece
- Sweatband

**COLOR**

20

0108-210

KNITTED HAT WITH REFLECTOR STRIBES**SIZE** UK: One size | EUR: One size**QUALITY** 50% Acrylic / 50% Wool**WASH**      

- Thinsulate membrane
- Knitted
- Integrated reflector thread
- Warm hat in wool blend

**COLOR**

20

78

9090-199

BEANIE**SIZE** UK: One size | EUR: One size**QUALITY** 94% Cotton / 6% Elastane**WASH**      

- Comfortable jersey quality
- Reflective print
- Integrated reflector thread
- Easily worn under a helmet

**COLOR**

20

9100-8

WARM TECHNICAL SOCKS**SIZE** 38/40 / 41/43 / 44/46 | 5/7 / 7,5/9 / 10/12**QUALITY** 57% Polyester (COOLMAX®) / 29% Wool / 12% Polyamide / 2% Elastane (LYCRA®)**WASH**

- Warm and functional sock
- Comfortable quality
- The COOLMAX® function keeps your feet dry
- Specially knitted upper part channels heat away from the foot
- Ribbing effect around the foot ensures a perfect fit
- The leg is knitted with LYCRA®, which ensures good comfort and provides leg support

**COLOR**

20

9101-15

TECHNICAL SOCKS**SIZE** 38/40 / 41/43 / 44/46 | 5/7 / 7,5/9 / 10/12**QUALITY** 65% Polyester (COOLMAX®) / 15% Polyamide / 8% Polypropylene / 8% Wool / 4% Elastane (LYCRA®)**WASH**

- Functional and comfortable
- The COOLMAX® function keeps your feet dry
- The heels and toes are reinforced with wool
- Thick terry sole
- Special ribbing effect around the foot keeps the sock in place
- The leg is knitted with LYCRA®, which ensures good comfort and provides leg support

**COLOR**

20

9102-13

WARM TECHNICAL SOCKS**SIZE** 38/40 / 41/43 / 44/46 | 5/7 / 7,5/9 / 10/12**QUALITY** 60% Acrylic / 25% Wool / 12% Polyamide / 3% Elastane (LYCRA®)**WASH**      

- Warm and functional sock
- Comfortable quality
- Reinforced with wool at the most exposed areas
- Ribbing effect around the foot ensures a perfect fit
- The leg is knitted with LYCRA®, which ensures good comfort and provides leg support

**COLOR**

20

9102-14

TECHNICAL WORKER SOCKS**SIZE** 38/40 / 41/43 / 44/46 | 5/7 / 7,5/9 / 10/12**QUALITY** 85% Cotton / 10% Polyamide / 5% Elastane (LYCRA®)**WASH**      

- Functional and comfortable
- Thick terry on treading surface
- Ribbing effect around the foot ensures a perfect fit
- The leg is knitted with LYCRA®, which ensures good comfort and provides leg support

**COLOR**

20

9103-14

WORKERS' FOOTIES**SIZE** 38/40 / 41/43 / 44/46 | 5/7 / 7,5/9 / 10/12**QUALITY** 85% Cotton / 10% Polyamide /
5% Elastane (LYCRA®)**WASH**

- Functional and comfortable cotton sock
- Thick terry sole
- Specially knitted upper part channels heat away from the foot

**COLOR**

20

9104-7

WORKER SOCKS**SIZE** 38/40 / 41/43 / 44/46 | 5/7 / 7,5/9 / 10/12**QUALITY** 75% Cotton / 20% Polyamide /
5% Elastane (LYCRA®)**WASH**

- Functional and comfortable
- Thick terry sole
- The leg is knitted with LYCRA®, which ensures good comfort and provides leg support

**COLOR**

20



9100-8



9101-15



9102-13



Functional socks for cold days
– with wool



Functional socks, good for all-year use
– especially with membrane footwear



9102-14



9104-7



9103-14



Classic cotton socks, good all-year use.
Not suitable with membrane shoes

SERVICE

SPECIAL MODELS

Even though we have an extensive product range, you might still need an extra final finesse, for example adding thermal lining, reflectors, ID pockets in plastic or pockets. We make custom workwear that suits your job function.

COLOURMIX

The standard colours we use for our collections, including our Safety series, can be mixed and matched. With this as your starting point, you can choose the colour combination you wish for you and your employees' clothing.

SPECIAL COLOURS

We can offer special colours which match, for example, the colour of your logo. For this purpose, we purchase approximately 2000 metres of specially

died material – enough for min. 700 garments. As the material needs to be dyed, you need to allow extra delivery time.

IMAGE WEAR

Your workwear signals a wide range of values and preferences. It is therefore an important part of your company's profile and identity. A clear and consistent theme can create positive synergies when workwear, company vehicles, advertising and other marketing materials clearly indicate the company's profile. If your company uses a colour combination not covered by our range, we can make custom workwear in any colour combination you want. Our dealers will happily provide advice on whether your company or organisation needs standard or special products. Prices, samples and delivery times are available from our sales consultants or via customer service on +45 7422 3680.



EMBROIDERY AND TRANSFERS

Just as workwear in a particular colour combination underscores the company's image, a logo on the clothing provides effective advertising for your company. At our head office in Haderslev, we have a large department with print and embroidery machines. We can therefore supply your workwear with a logo on the chest, back or legs, and we can also apply personal names.

We can offer embroidery and transfers in every conceivable colour, and in a resilient quality that withstands normal washing programs.

COLOUR STOP TRANSFER

- Reduces risk of seepage
- 40° C wash
- Used for softshell products

INDUSTRY TRANSFER

- Durable transfer
- 60° C wash
- Used for standard workwear

WATER TRANSFER

- Highly durable and stretchy
- Tolerates intensive washing
- Used for all workwear

FLAME RETARDANT TRANSFER

- Durable transfer
- 60° C wash
- Used for flame retardant workwear

REFLEX TRANSFER

- Durable and stretchable
- 40-60° C wash
- Used for all workwear



WASH

ADVICE WHICH WILL PROLONG THE LIFESPAN OF YOUR WORKWEAR AND BETTER WASH RESULTS:

- Wash frequently and gently, it extends the life of the clothes.
- Do not use fabric softener.
- Never overfill the machine.
- Wash coloured clothes separately and inside out.
- We recommend that you use a washing powder for coloureds.
- Close Velcro closures and zippers before washing – they will last longer.
- If the workwear gets very dirty, wash it as soon as possible to avoid the dirt getting worked into the fabric.
- Never use bleach or other strong chemical products that can damage your clothing.
- Always check the care label and wash in accordance with the symbols for perfect wash results.

WASHING INSTRUCTIONS SAFETY

- If the maximum number of washes is not stated, the clothing has been tested and approved after five washes.
- Heavily soiled clothing should be spot washed using fabric detergent before placing the clothing in the regular wash, e.g. oil and grease.
- Washing detergents containing perborates may affect the colour of the material and the reflectors at high temperatures.
- We therefore recommend using standard colour fabric detergent.
- Do not use fabric conditioner.
- The clothing must be stored in a dry, dark and well-ventilated room.

WASHING INSTRUCTIONS SAFETY+

- If the maximum number of washes is not stated, the clothing has been tested and approved after five washes.
- To ensure optimal product life, wash and maintain according to the wash and care instructions. For further information, please refer to the care label.
- Only use and wash the products with closed buttons/zipper as described on the care label.
- Sort the garments according to colour and degree of soiling.
- Garments made from multi-functional fabrics must be washed separately from other fin machine capacity.
- To reduce the possibility of insoluble soap residues being deposited on the garments, synthetic detergents are recommended.
- Do not under any circumstances use bleaching agent/chlorine or fabric conditioner as these substances can ruin the fabric's finish.
- To reactivate the chemical-repellent properties of the fabric (EN 13034+A1:2009), the garments should be either tunnel-finished or overdried at min. 90 °C (see ISO 15797 8A).
- Recommended minimum moisture retention after drying is 4%.
- The clothes must be inspected for any defects after washing.
- Refer to the washing instructions for further information on the composition of the substance and other information.
- For further information about wash- and care symbols we refer to our website www.engel.eu



NO WASHING

TUMBLE DRY. MAX.
TEMPERATURE 80°CEXTRA DELICATE
WASH (WOOLWASH)

HANG DRY

MACHINE WASH UP TO 30 °C
ON REDUCED CYCLE

DRY FLAT

MACHINE WASH UP 30 °C
OR LESS

DRIP DRY

MACHINE WASH UP TO 40 °C
ON REDUCED CYCLE

DO NOT IRON

MACHINE WASH UP TO 40 °C
OR LESSIRON AT MAXIMUM
TEMPERATURE OF 100 °CMACHINE WASH UP TO 60 °C
ON DRIP DRY REDUCED CYCLEIRON AT MAXIMUM
TEMPERATURE OF 150 °C

MACHINE WASH UP TO 60 °C



DO NOT DRY CLEAN



MACHINE WASH UP TO 95 °C



DRY CLEANABLE

DO NOT USE
CHLORINE BLEACH

SPECIALIST DRY CLEANING



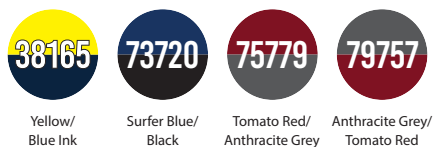
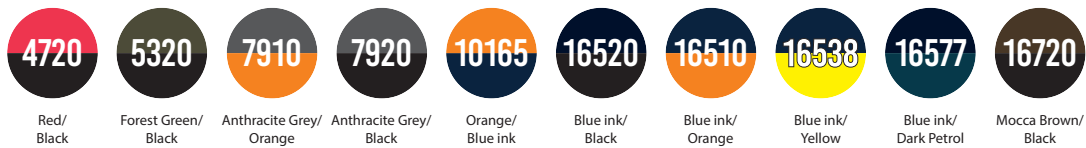
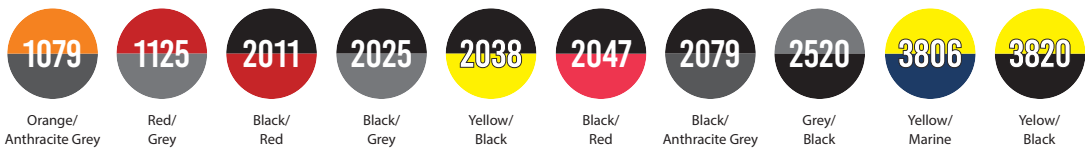
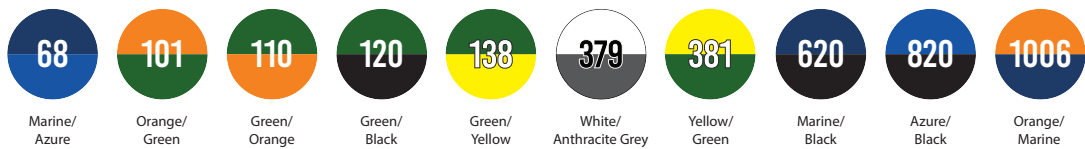
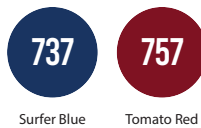
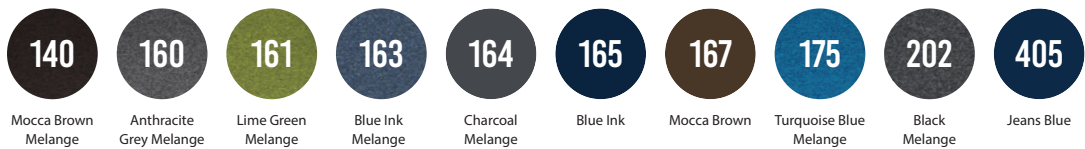
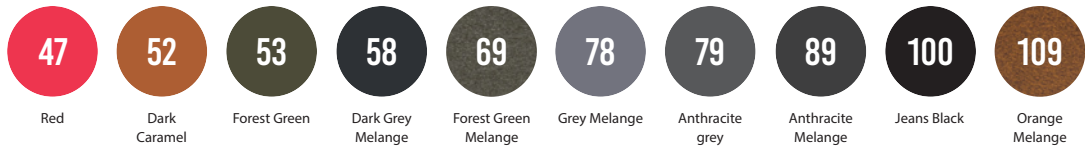
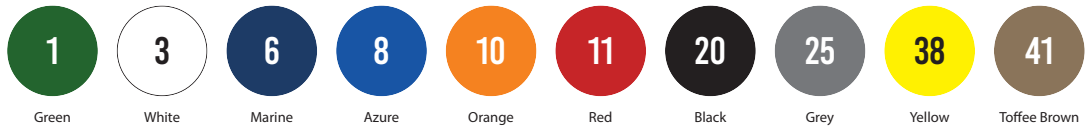
DO NOT TUMBLE DRY



READ PRODUCT INFORMATION LABEL

TUMBLE DRY. MAX.
TEMPERATURE 60 °CNOTE: Clothing with imprinted
logos will have its own separate
washing instructions

COLORS



CERTIFICATES



OEKO-TEX STANDARD 100

The majority of our workwear is Oeko-Tex certified. Oeko-Tex is the world's leading health certification for textiles. In short, Oeko-tex certification guarantees that the fabric/product is not harmful to the wearer's health. The 'Confidence in Textiles' logo is familiar to most people. Oeko-Tex 100 is a human-ecological product standard. The textiles are tested for harmful chemicals and dyestuffs. For further information see www.oekotex.com.



REPREVE®

REPREVE® is the most well-known, reliable fiber made from recyclable materials, including plastic bottles. REPREVE® is the only eco-fiber with U-Trust verification, which certifies that requirements relating to recycled contents are met. From any point in the supply chain, REPREVE® is able to use our unique Fiber print tracking technology to test products and make sure that they contain REPREVE® – and in the right quantities.



UV PROTECTION - EN 13758-2

Products certified according to EN 13758-2 offer proven UVA and UVB protection against the harmful effects of the sun. A UPF value of +40 means that max. 1/40 of the sun's harmful rays penetrate the clothing. If the garment becomes worn, wet or stretched, the level of protection is reduced. Please follow the wash and care instructions.



INDUSTRIAL LAUNDERING

Products labelled with a 'PRO' symbol are suitable for industrial laundering according to ISO 15797. ISO 15797 is an international standard specifying what a product should be able to withstand in relation to industrial washing and finishing procedures. The products are tested in relation to washing and drying processes, and the label on each product provides information on which washing and drying processes are suitable for the product.

THE LABEL COMPRISES THREE PARTS:

- the text 'PRO', which indicates that the instructions apply for industrial laundering
- a column with numbers from 1 to 8
- a symbol which indicates the drying process

The highlighted numbers indicate whether the product is made of 100% cotton or whether it is a product that contains synthetic fibres. At the same time, the number indicates which type of bleaching can be used; for example, the number 7 indicates that it is a dyed product made of 100% cotton which cannot be bleached. A square containing a hexagon indicates that the product can be tumble-dried, while a square with horizontal lines indicates that the product withstands tunnel finishing. If both symbols are included, both drying processes can be used for the product. The wash symbol provides information to the laundries so they know how the products have been tested and which washing and drying processes they can use.

NORMER

EN ISO 11612



EN ISO 11612

Protective clothing in accordance with EN ISO 11612 protects against short-term exposure to heat and flame. This standard is divided into different categories, where the code letter indicates which requirement is met by the article of clothing in question. Each category is also broken down into different levels, depending on the degree of protection offered.

EN ISO 11611



EN ISO 11611

Protective clothing in accordance with EN ISO 11611 protects against welding/spatter of melted metal and sparks as well as heat in the form of convection - or radiant heat.

EN 1149-5



EN 1149-5

Protective clothing with anti-static properties. This clothing protects against sudden discharges of electrostatic energy where there is a risk that static sparks may ignite combustible or explosive atmospheres. The user must be correctly earthed, for example by wearing suitable footwear, and the clothing must be connected to the body.

EN 13034



EN 13034-6

Protective clothing in accordance with EN 13034-6 protects against splashes from liquid chemicals and is intended for use in cases entailing sufficiently low risk assessment and when a complete protective barrier against liquids is not necessary, i.e. when the user is in a position to react in due time when his or her clothing has become contaminated. Low risk may be potential exposure to small volumes of spray or occasional low-volume splashes.

FprEN 61482-2



FprEN 61482-2

Protective clothing in accordance with FprEN 61482-1-2 protects against thermal hazards from an electric arc. This standard states that such clothing offers protection against electric arcs and is divided into 2 classes.

EN ISO 20471



EN ISO 20471

EN ISO 20471 standard is divided into 3 classes. The class designation describes how well the product is able to make the user visible. The greater the area of fluorescent material and reflection, the higher the classification. The fluorescent material offers greater visibility in daylight and twilight, while the reflective parts become visible when a vehicle's light or a work light is directed at the wearer in the dark.

GO/RT 3279



GO/RT 3279 / RIS 3279-TOM

Railway Group Standard sets out the minimum specification for high visibility warning clothing in the Rail Industry.

EN 14404



EN 14404

EN 14404 is a European standard developed to set requirements for knee pads to provide optimum protection for users' knees. Knee pads are tested based on various requirements such as shock absorption, the ability to distribute pressure across the entire surface during kneeling positions, and the ability to prevent sharp or pointed objects from penetrating the fabric.

LEVEL 1 - Suitable for use on flat or uneven surfaces during tough conditions

TYPE 2 - Foam or other padded knee pads attached in knee pad pockets on trousers or as a permanent part of the trousers..

LEVEL 1 - TYPE 2

EN 342



EN 342

Products certified according to EN 342 can be worn in cold areas where the combination of an air temperature of -5° C and below, humidity and wind increase the need for insulating clothing.



EN 343

This pictogram states the degree of protection.

The figures next to the pictogram state:

X: The outdoor jacket's ability to resist water penetration from the outside (water resistance).

4 = highest protection **1** = lowest protection.

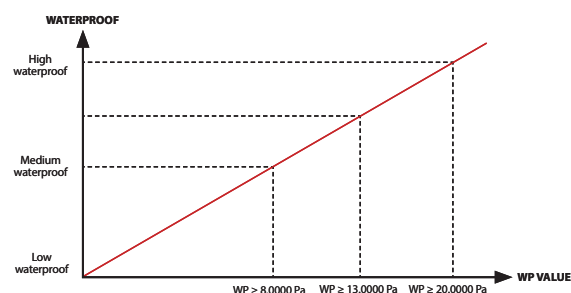
Y: Resistance to moisture transfer (breathability) indicates how well moisture from perspiration can escape from the inside and out through the outer fabric.
4 = very good drainage **1** = poor drainage.

WP; Water penetration resistance is measured in "millimetre water column pressure". The water column pressure is measured by placing a liquid column gauge over the material so that material with water penetration resistance 5000 mm can keep water out from a five metre (5000 mm) gauge. Material with a water penetration resistance of 10.000 mm can resist water from a 10 metre (10000 mm) gauge, etc.

MVP; value indicates breathability of a membrane. MVP value is an expression of the quantity of water vapour that can escape through one square meter of a membrane within 24 hours. A breathable product rated at 5000 can therefore "breathe" 5000 g (5 litres) water vapour per square metre in 24 hours.

WATER PENETRATION RESISTANCE (WP)

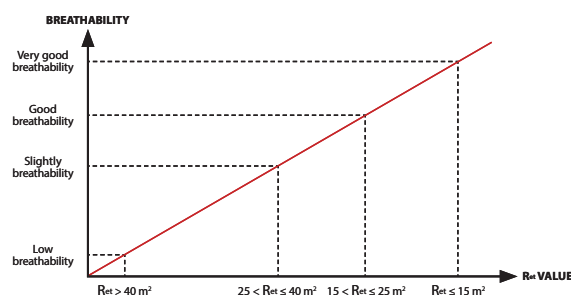
WP VALUE	SUGGESTED PERFORMANCE
WP ≥ 20.000 Pa	High Water proof - Can be used in heavy rain for a long time
WP ≥ 13.000 Pa	Medium Water proof - Can be used for light rain for long time or heavy rain for short time
WP ≥ 8.000 Pa	Low Water proof - Can be used in heavy rain for short time



The higher Pa value, the higher waterproofness

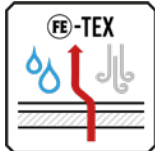
WATER VAPOUR RESISTANCE R_{et}

R_{et} -VALUE	SUGGESTED PERFORMANCE
$R_{et} \leq 15 \text{ m}^2$	Very good or extremely breathable, even when working at high activity
$15 < R_{et} \leq 25 \text{ m}^2$	Good breathability, suitable for working at high activity levels
$25 < R_{et} \leq 40 \text{ m}^2$	Slightly breathable, suitable for working at moderate activity levels
$R_{et} \leq 40 \text{ m}^2$	Limited breathability, suitable for working at moderate activity levels for a shorter time



The lower R_{et} value, the better breathability

SYMBOLS



FE-TEX MEMBRANE

Membrane clothing provides effective protection from wind and water, while ensuring that your skin can breathe. The membrane features a special fibre structure that allows body heat and moisture to escape – while protecting you from the external conditions. Specially designed for heavy physical work that generates a great deal of body heat.



FE-INSULATE

FE-Insulate insulates against the cold while allowing the body to breathe. Lined, retains its shape and made of environmentally-friendly materials. Ideal for work outside or in a cold store.



FE-HEAT

FE-Heat is high-tech clothing with integrated heating. Just one click, and within a matter of seconds you can start to feel the warmth. FE-Heat offers an alternative to wearing several layers of clothing, and is, of course, also machine-washable.



FE-SUPER STRETCH - 4-WAY

Due to elastic fibers woven into the fabric, this 4-way Super Stretch garment is extremely flexible. Super Stretch garments follow the movements of the body and give great comfort. Furthermore, Super Stretch garments return to their original shape after stretching which means that they keep their shape for longer.



FE-SUPER STRETCH - 2-WAY

Due to elastic fibers woven into the fabric, this 2-way Super Stretch garment is extremely flexible. Super Stretch garments follow the movements of the body and give great comfort. Furthermore, Super Stretch garments return to their original shape after stretching which means that they keep their shape for longer.



CORDURA®

We use 100% CORDURA® – 220 g/m² – reinforcement on the knee pockets of most of our trousers. CORDURA® is an extremely durable material, which is incredibly hard-wearing and resistant to tears and holes.

- 10 x more durable than cotton
- 3 x more durable than standard polyester
- 2 x more durable as standard nylon



LOXY®

We use LOXY® EN ISO 20471-certified reflectors. These reflectors meet applicable visibility requirements and make you more visible, thus reducing the risk of accidents. By combining flexibility with high visibility, our reflective materials provide maximum safety without compromising comfort.



LYCRA®

LYCRA® is used in many fabrics to make them stretchable. In addition to making the product flexible, the LYCRA® fibres also ensure that the product returns to its original shape after it has been stretched. Garments made with LYCRA® are thus comfortable and durable.



COOLMAX®

Products made with COOLMAX® fibres have the special property of keeping the skin dry. The COOLMAX® fibres wick moisture away from the skin for greater comfort.



BIONIC-FINISH® ECO

BIONIC-FINISH® ECO was developed by the RUDOLF GROUP and is the latest technology in environmentally friendly finishes to make products water-repellent. This treatment works by imitating nature and does not contain fluorocarbons.

SYMBOLS



TOOL POCKETS

Unique click system that makes it easy to fit and remove hanging pockets.



EXTRA LEG LENGTH

The trousers have an extra wide tuck designed to extend the length of the trousers, if needed. A single seam is undone and gives the trousers extra leg length – and remain properly seamed.



TAPED SEAMS

Preventing penetration of water at seam.



ROOM FOR HELMET

Practical function for working in the rain. You can stay dry even if you must wear a helmet.



LIGHT WEIGHT

A thinner fabric that is ideal for working in warm weather or indoors.



100% COTTON

A natural resource that is extremely comfortable, gentle on the skin, breathable and highly absorbent.



POWER BANK

The power bank must be removed before washing.



FE-RECYCLED

This symbol indicates that regenerated polyester has been used in the product. You can see the percentage used in the relevant product composition.



POCKET FOR SCANNER

Smart pocket function for storing scanners, developed specially for warehouses, transport and logistics.

RECYCLED BOTTLES



RECYCLED BOTTLES

This symbol indicates how many plastic bottles are used to make the regenerated REPVEE polyester needed to produce an item of workwear.



KNEEPAD - DOWN

This symbol indicates that it is possible to insert our ergonomically shaped kneepad for optimal comfort, protection and flexibility.



KNEEPAD - UP

This symbol indicates that it is possible to insert our ergonomically shaped kneepad for optimal comfort, protection and flexibility.



MEASUREMENT

BOTTOMS

NORMAL TROUSER LENGTH – leg length 82 cm																	
Waist measurement cm	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136
DE - NL*	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74
DE - NL**	36	40	44	46	48	50	52	54	56	56A	58	58A	60	62	64	66	68
DE - NL***	36	40	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72
B - P - CH - ES - FR	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
UK	28,5"	30"	31,5"	33"	34,5"	36"	38"	39,5"	41"	42,5"	44"	45,5"	47"	49"	50,5"	52"	53,5"

* Galaxy, Combat, X-treme, PROplus+, Cargo, Safety

** Standard, Enterprise

*** Light, Safety+

EXTRA LEG LENGTH – leg length 88-92 cm							
Waist measurement cm	80	84	88	92	96	100	104
DE - NL	90	94	98	102	106	110	114
B - P - CH - ES - FR	40L	42L	44L	46L	48L	50L	52L
UK	L31,5"	L33"	L34,5"	L36"	L38"	L39,5"	L41"

SHORTER LEG LENGTH – leg length 76-77 cm															
Waist measurement cm	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136
DE - NL	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36
B - P - CH - ES - FR	40C	42C	44C	46C	48C	50C	52C	54C	56C	58C	60C	62C	64C	66C	68C
UK	S31,5"	S33"	S34,5"	S36"	S38"	S39,5"	S41"	S42,5"	S44"	S45,5"	S47"	S49"	S50,5"	S52"	S53,5"

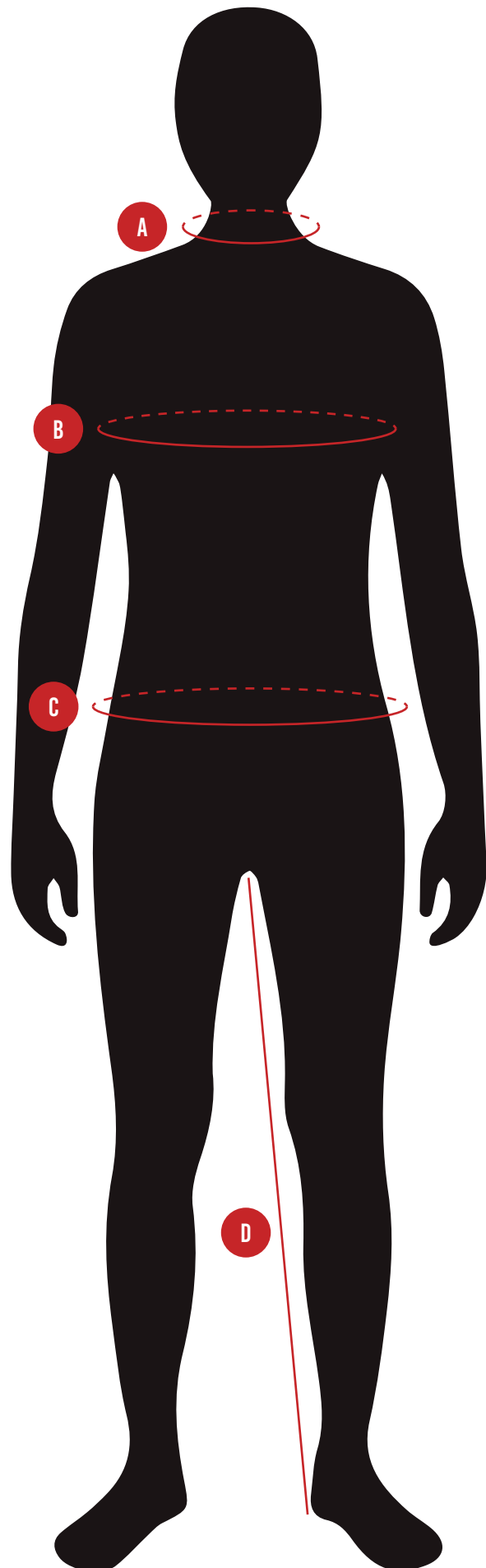
TOPS

SIZES										
Chest measurement cm	88	94	100	106	112	118	124	130	136	142
Int. sizes	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
Neck width	35/36	37/38	39/40	41/42	43/44	45/46	47/48	49/50	51/52	53/54

TO MEASURE YOUR SIZE CORRECTLY:

Get someone to help you. If you do, you'll get a more exact reading. Keep your shirt and trousers on and stand in a relaxed position. Let your arms hang loosely by your sides. Draw the tape measure horizontally around your body. It should lie close into the body, but should not be too tight.

- A** Measure around neck (measure tightly + 2 cm)
- B** Measure around the chest with arms flat along side of body
- C** Measure around body where waistband is to be placed
- D** Measure from crotch to floor inside at leg (without shoes)



MEASUREMENT LADIES

BOTTOMS

SIZES								
Waist measurement cm	64-72	68-76	72-80	76-84	80-88	85-93	90-98	96-104
Hip measurement cm	90-93	94-97	98-101	102-105	106-109	110-113	114-118	119-124
Leg length cm	80	80	80	80	80	80	80	80
DE - NL - B - P - CH - ES - FR	34	36	38	40	42	44	46	48
UK	6"	8"	10"	12"	14"	16"	18"	20"

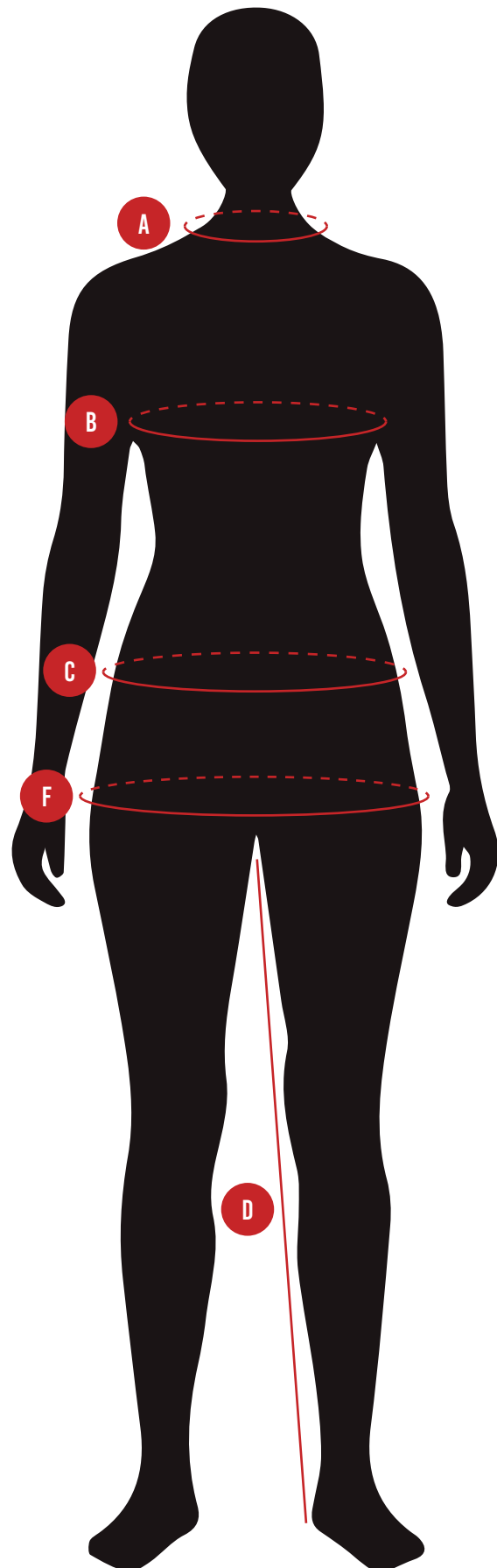
TOPS

SIZES							
Int. sizes	XS	S	M	L	XL	2XL	3XL
Chest measurement cm	82	88	94	100	106	112	118

TO MEASURE YOUR SIZE CORRECTLY:

Get someone to help you. If you do, you'll get a more exact reading. Keep your shirt and trousers on and stand in a relaxed position. Let your arms hang loosely by your sides. Draw the tape measure horizontally around your body. It should lie close into the body, but should not be too tight.

- A** Measure around neck (measure tightly + 2 cm)
- B** Measure around the chest with arms flat along side of body
- C** Measure around body where waistband is to be placed
- D** Measure from crotch to floor inside at leg (without shoes)
- F** Measure around your hips



DESIGN	PRODUCT DESCRIPTION	PAGE
088-2	Fleece hat	178
0101-2	Leather belt	175
0102-2	Neck warmer	178
0108-210	Knitted Hat with reflector stripes	179
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0362-740	X-treme work trousers with stretch	17
0804-233	Extend hooded sweat jacket with collar	82
0910-998	Knee pads	173
255-680	Extend multi-functional trousers	69
256-680	Extend multi-functional trousers with reflector	69
512-298	Extend pile jacket	80
611-300	Extend thermal jacket	78
618-300	Extend thermal vest	79
621-300	Extend thermal trousers	79
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721-200	Thermal trousers	171
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1111-251	Extend Blackberry winter jacket	73
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1114-229	Extend softshell jacket	75
1115-245	Extend winter Jacket	72
1145-930	Safety parka shell Jacket	118
1146-930	Safety shell jacket	117
1152-304	Extend quilted jacket	78
1156-237	Safety Ladies softshell jacket	135
1158-237	Safety softshell jacket	120
1159-158	Safety quilted inner jacket	119
1170-9120	Enterprise pilot jacket	107
1175-912	Enterprise pilot jacket with detachable sleeves	107
1175-9120	Enterprise pilot jacket with detachable sleeves	107
1190-925	Extend fleece jacket	77
1192-236	Safety fleece jacket	121
1211-9120	Enterprise pilot jacket with reflectors	108
1232-107	Combat pilot jacket	62
1234-820	Safety+ Multinorm jacket	146
1235-820	Safety+ EN ISO 20471 Multinorm jacket	150
1246-930	Safety pilot jacket	116
1247-935	Safety pilot Jacket	118
1260-229	Combat softshell jacket	63
1265-229	Extend softshell jacket	75
1284-172	Safety+ Multinorm Inherent jacket	154
1285-172	Safety+ EN ISO 20471 Multinorm Inherent jacket	157
1285-830	Safety+ EN ISO 20471 Multinorm Inherent jacket	160
1288-192	Safety+ Welder's Jacket	144
1290-880	Galaxy Light work jacket	44
1361-207	X-treme softshell jacket with hood	26
1362-298	X-treme pile jacket	27
1363-299	X-treme knitted jacket	25
1366-317	X-treme jacket with 4-way stretch	14
1371-604	X-treme quilted jacket	26
1373-611	X-treme shell jacket	24

DESIGN	PRODUCT DESCRIPTION	PAGE
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1376-609	X-treme pilot jacket	24
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1452-328	PROplus+ lady softshell jacket	68
1454-328	PROplus+ softshell jacket	68
1494-1298	Extend jeans with thigh pocket	70
1494-1299	Extend jeans with thigh pocket	70
1520-154	Venture work jacket	98
1544-314	Safety work jacket	112
1545-319	Safety Light work jacket	130
1600-780	Enterprise jacket	104
1760-570	Combat cotton jacket	64
1760-630	Combat jacket	58
1810-254	Galaxy work jacket	34
1850-570	Galaxy cotton work jacket	42
1870-224	Cargo quilted jacket	53
1871-354	Cargo winter jacket	52
1916-218	Safety rainwear	128
1921-102	Safety rainwear	129
1934-820	Safety+ Multinorm winter jacket	149
1935-820	Safety+ EN ISO 20471 Multinorm winter jacket	152
1935-830	Safety+ EN ISO 20471 Multinorm winter jacket	156
1943-930	Safety Ladies winter jacket	135
1946-930	Safety winter jacket	116
1970-9120	Enterprise pilot Jacket	106
2234-825	Safety+ Multinorm trousers	147
2235-825	Safety+ EN ISO 20471 Multinorm trousers	151
2284-172	Safety+ Multinorm Inherent trousers	155
2285-172	Safety+ EN ISO 20471 Multinorm Inherent trousers	158
2285-830	Safety+ EN ISO 20471 Multinorm Inherent trousers	161
2288-192	Safety+ Welder's trousers	144
2290-880	Galaxy Light work trousers	44
2363-314	X-treme trousers with stretch	16
2365-186	X-treme stretchable service trousers	17
2366-317	X-treme work trousers with 4-way stretch	14
2368-317	X-treme service trousers with 4-way stretch	15
2369-317	X-treme work trousers with 4-way stretch	15
2520-154	Venture work trousers	98
2521-154	Venture service trousers	99
2543-319	Safety Light Ladies trousers	134
2544-314	Safety trousers	112
2545-319	Safety Light trousers	130
2546-314	Safety trousers	113
2547-319	Safety Light trousers	131
2600-785	Enterprise trousers	104
2760-575	Combat cotton trousers	64
2760-630	Combat trousers	58
2761-630	Combat trousers with hanging tool pockets	59
2810-254	Galaxy work trousers	34
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DESIGN	PRODUCT DESCRIPTION	PAGE
2850-570	Galaxy cotton work trousers	42
2870-217	Cargo trousers	50
2871-217	Cargo service trousers	50
2872-217	Cargo service trousers with reflectors	51
2921-102	Safety rain trousers	129
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3235-825	Safety+ EN ISO 20471 Multinorm bib overall	151
3284-172	Safety+ Multinorm Inherent bib overall	155
3285-172	Safety+ EN ISO 20471 Multinorm Inherent bib overall	158
3285-830	Safety+ EN ISO 20471 Multinorm Inherent bib overall	161
3288-192	Safety+ Welder's Bib Overall	145
3290-880	Galaxy Light bib overall	45
3360-186	X-treme stretchable bib overall	19
3362-740	X-treme bib overall with stretch	19
3363-314	X-treme bib overall with stretch	18
3369-317	X-treme stretch overall	18
3520-154	Venture bib overalls	99
3543-319	Safety Light ladies bib overall	134
3544-314	Safety bib overall	113
3545-319	Safety Light bib overall	131
3546-314	Safety Overall	114
3547-319	Safety Light Overall	132
3600-785	Enterprise bib overall	105
3760-575	Combat cotton bib overall	65
3760-630	Combat bib overall	59
3761-630	Combat bib overall with hanging tool pockets	60
3810-254	Galaxy bib overall	35
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4234-825	Safety+ Multinorm boiler suit	148
4235-825	Safety+ EN ISO 20471 Multinorm boiler suit	152
4284-172	Safety+ Multinorm Inherent boiler suit	156
4285-172	Safety+ EN ISO 20471 Multinorm Inherent boiler suit	159
4288-192	Safety+ Welder's boiler suit	145
4545-319	Safety Light boiler suit	132
4600-785	Enterprise boiler suit	105
4760-570	Combat Boiler Suit	65
4810-254	Galaxy boiler suit	36
4946-930	Combinaison d'hiver Safety	115
5021-107	Combat winter vest	62
5029-240	Safety vest	127
5030-240	Safety vest with pockets	127
5031-240	Safety vest with sleeves	128
5156-237	Safety softshell vest	121
5159-158	Safety quilted inner vest	119
5370-604	X-treme quilted vest	27
5810-254	Galaxy service vest	37
5850-193	Galaxy quilted winter vest	38

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6360-186	X-treme stretchable shorts	22
6362-740	X-treme tradesman's shorts with stretch	23
6363-314	X-treme shorts with stretch	22
6366-317	X-treme work shorts with 4-way stretch	21
6367-317	X-treme work shorts with 4-way stretch	21
6368-317	X-treme work knickers with 4-way stretch	20
6369-317	X-treme work knickers with 4-way stretch	20
6520-154	Venture shorts	100
6544-319	Safety Light knickers	133
6545-319	Safety Light shorts	133
6546-314	Safety Shorts	114
6600-780	Enterprise shorts	106
6760-630	Combat shorts	61
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6810-254	Galaxy shorts	37
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7005-150	Safety+ Multinorm shirt	149
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8017-501	Combat knitwear with high collar	63
8019-250	Extend All weather cardigan	76
8020-212	Extend midlayer cardigan	77
8021-241	Safety sweatshirt	122
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8023-233	Extend sweatshirt with hood	82
8024-233	Extend sweatshirt with high collar	83
8025-241	Safety sweat cardigan	122
8027-241	Safety ladies sweat cardigan	136
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8036-335	Extend Sweatshirt	s85
8038-334	Extend hoodie	84
8038-335	Extend hoodie	84
8041-253	Safety sweatshirt	126
8110-333	Extend knitted sweater	80
8111-333	Extend windbreaker	81
8255-286	Safety+ sweatshirt	163
8362-320	X-treme sweat cardigan	29
8370-601	X-treme hoodie	29
8371-602	X-treme midlayer	28

DESIGN	PRODUCT DESCRIPTION	PAGE
8378-610	X-treme knitted cardigan	28
8810-229	Galaxy softshell jacket	39
8815-229	Galaxy ladies softshell jacket	47
8820-233	Galaxy sweat cardigan	39
8825-233	Galaxy ladies sweat cardigan	47
8830-233	Galaxy sweat cardigan with collar	40
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9041-339	Extend T-shirt with stretch	90
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9043-338	Extend T-shirt	88
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9055-178	Extend polo shirt with chest pocket	93
9056-600	X-treme seamless T-shirt	30
9060-155	X-treme T-shirt	30
9065-141	Extend long-sleeved T-shirt	86
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9542-182	Safety Ladies T-shirt	137
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9545-182	Safety long-sleeved T-shirt	123
9546-182	Safety Polo shirt	125
9548-182	Safety Grandad long-sleeved T-shirt	123
9810-141	Galaxy T-shirt	41
9811-141	Galaxy polo Shirt	41

DESIGN	PRODUCT DESCRIPTION	PAGE
9870-258	Cargo T-shirt	54

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